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(12) **United States Patent**  
**Kostrzewski**

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(54) **STITCHING END EFFECTOR**

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(51) **Int. Cl.**

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*Primary Examiner* — Ryan J Severson

(52) **U.S. Cl.**

CPC ..... **A61B 17/0469** (2013.01); **A61B 17/00234** (2013.01); **A61B 17/0491** (2013.01); **A61B 2017/047** (2013.01); **A61B 2017/0472** (2013.01); **A61B 2017/0474** (2013.01); **A61B 2017/0608** (2013.01)

(57) **ABSTRACT**

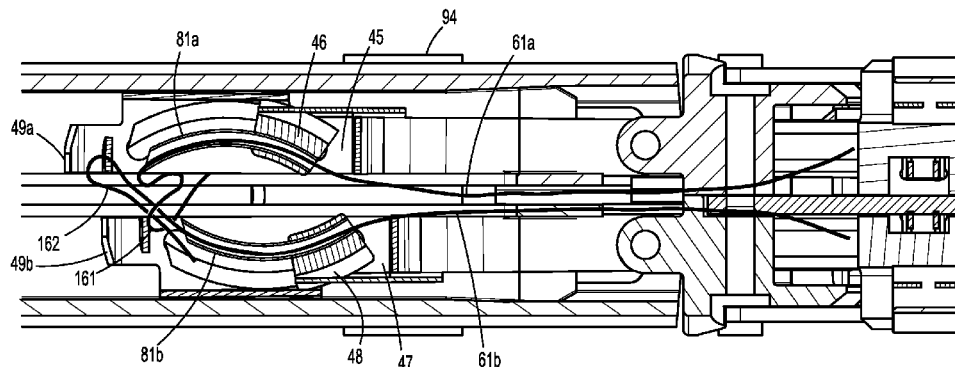
A stitching assembly including upper and lower cradles, upper and lower needles, and first and second sutures supported by the upper and lower needles respectively. The cradles moves along a curved path in relation to the carriages between advanced and retracted positions. When each cradle is moved from the retracted position towards the advanced position a stitch loop is formed when the respective needle is retracted. This process is repeated alternating between the first and second cradles with the upper and lower needles passing through the previous stitch loop formed by the other needle before passing through the tissue.

(58) **Field of Classification Search**

CPC ..... **A61B 17/04**; **A61B 17/0469**; **A61B 17/0491**; **A61B 2017/0472**

See application file for complete search history.

**20 Claims, 22 Drawing Sheets**



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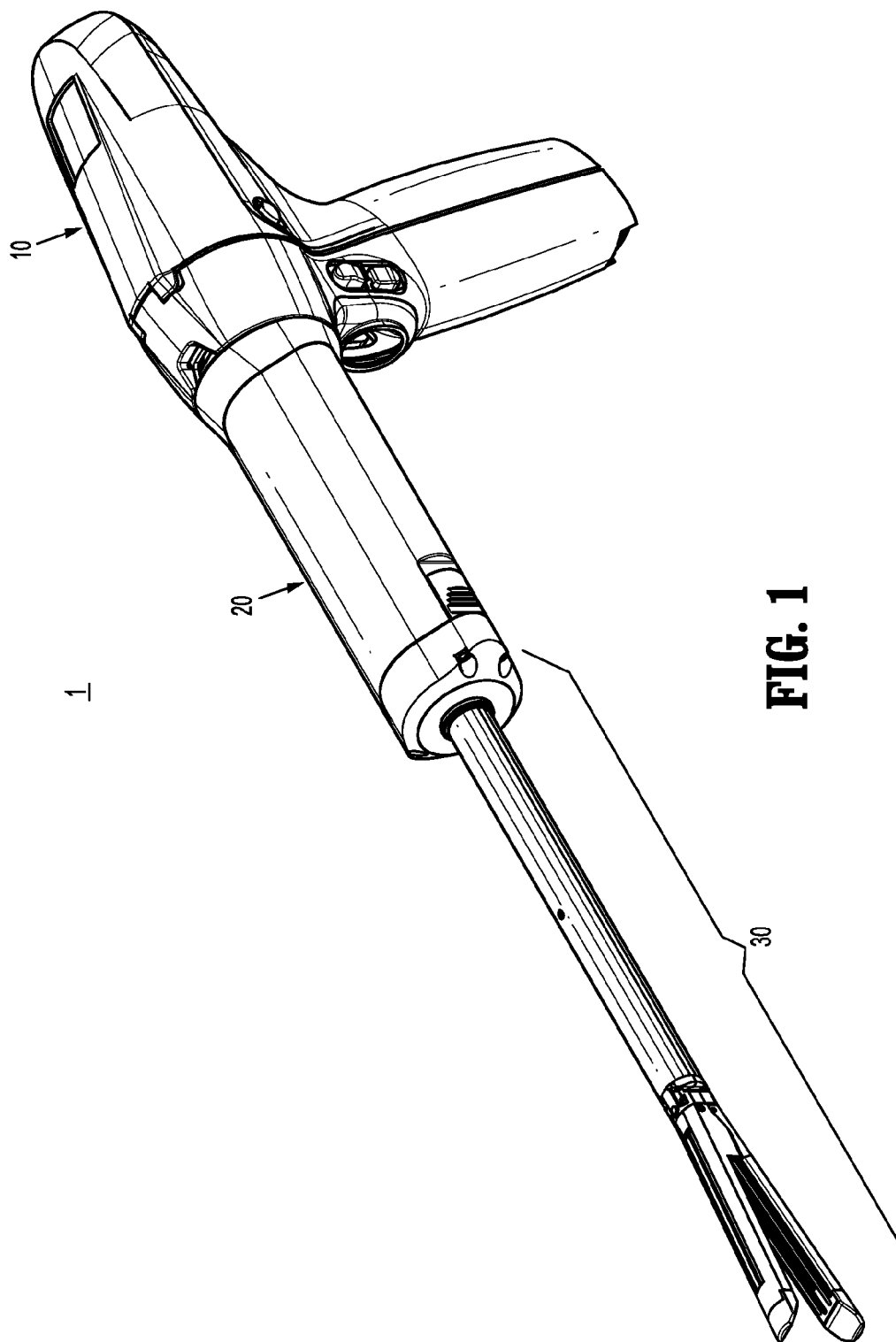
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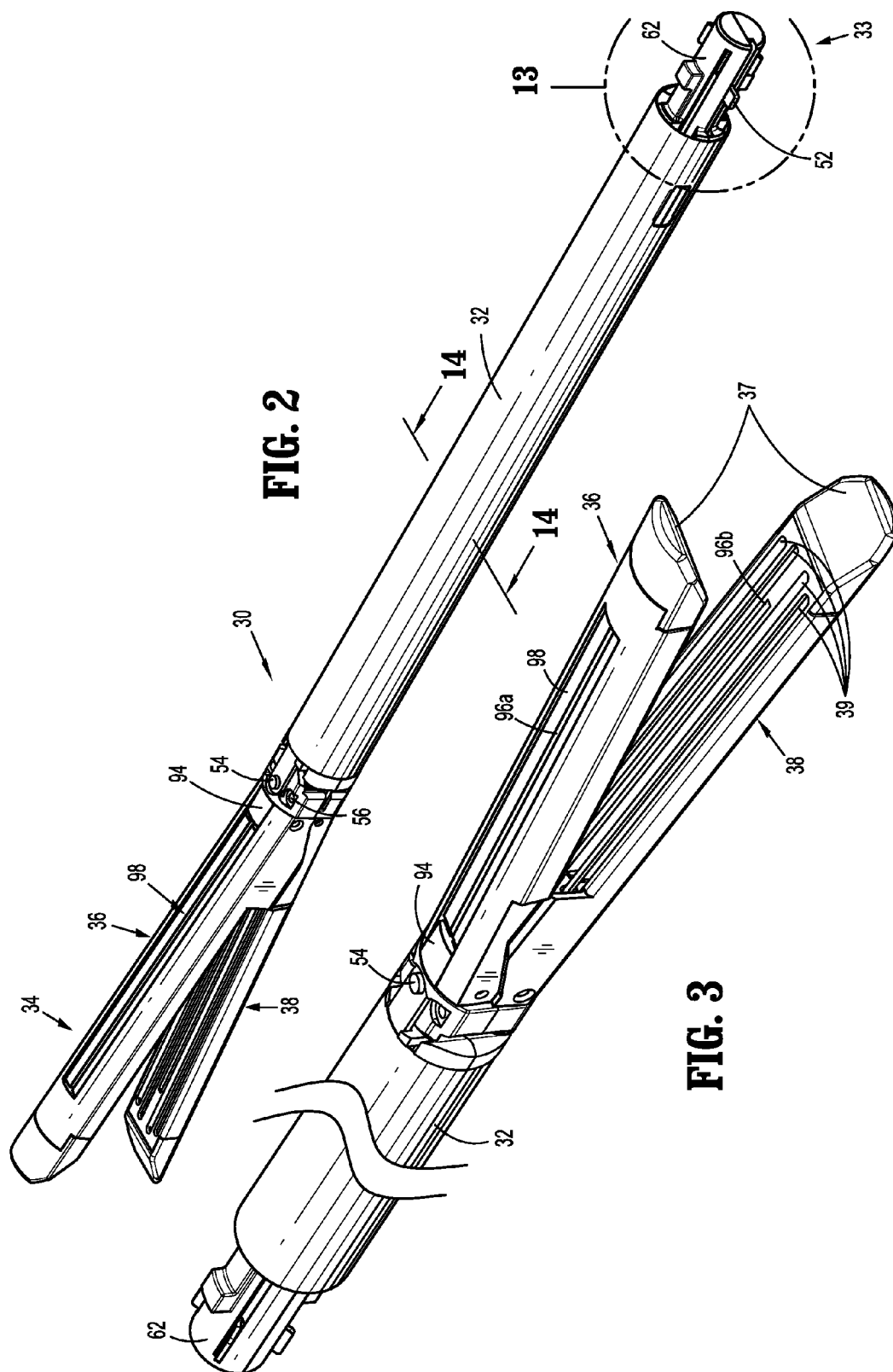
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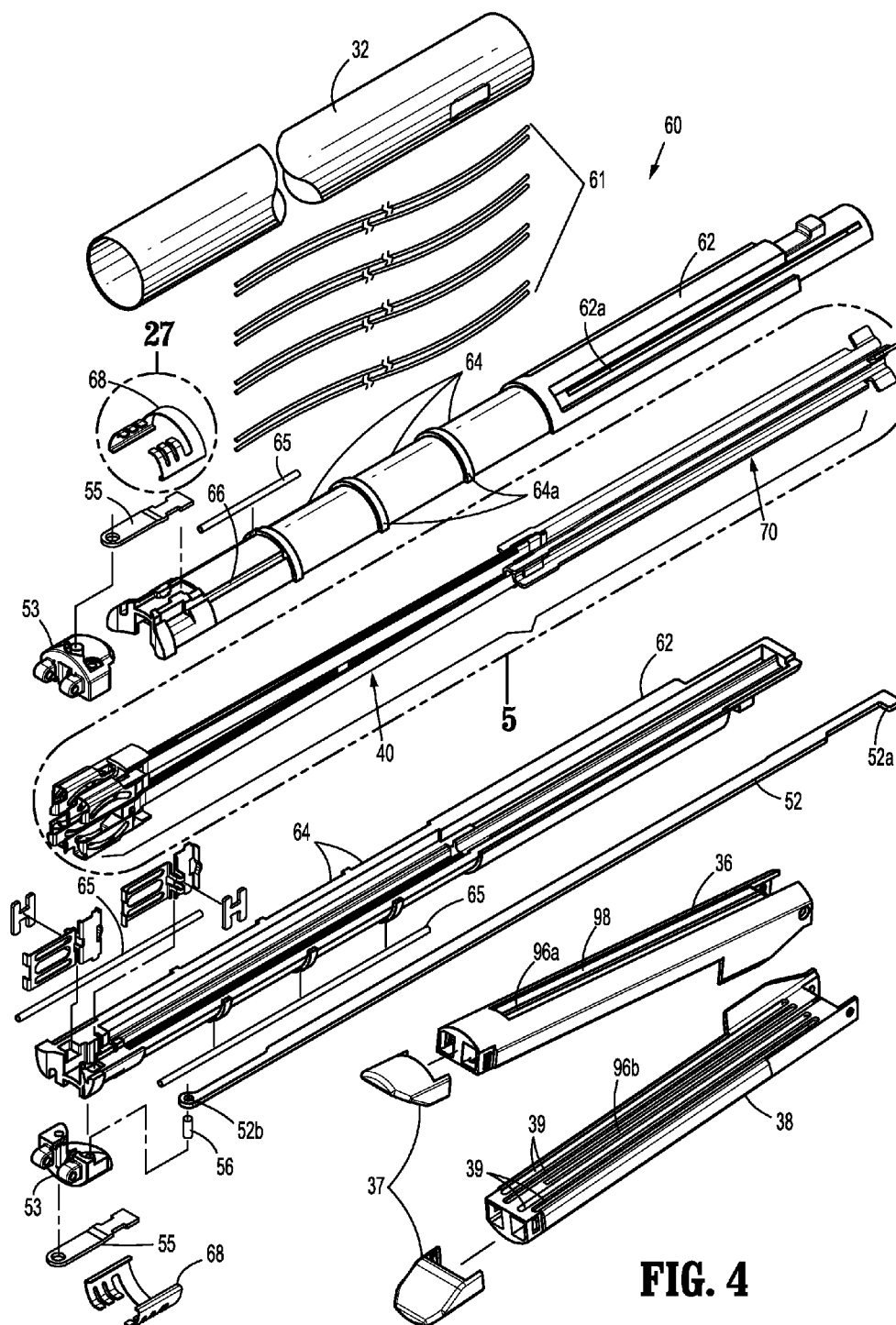
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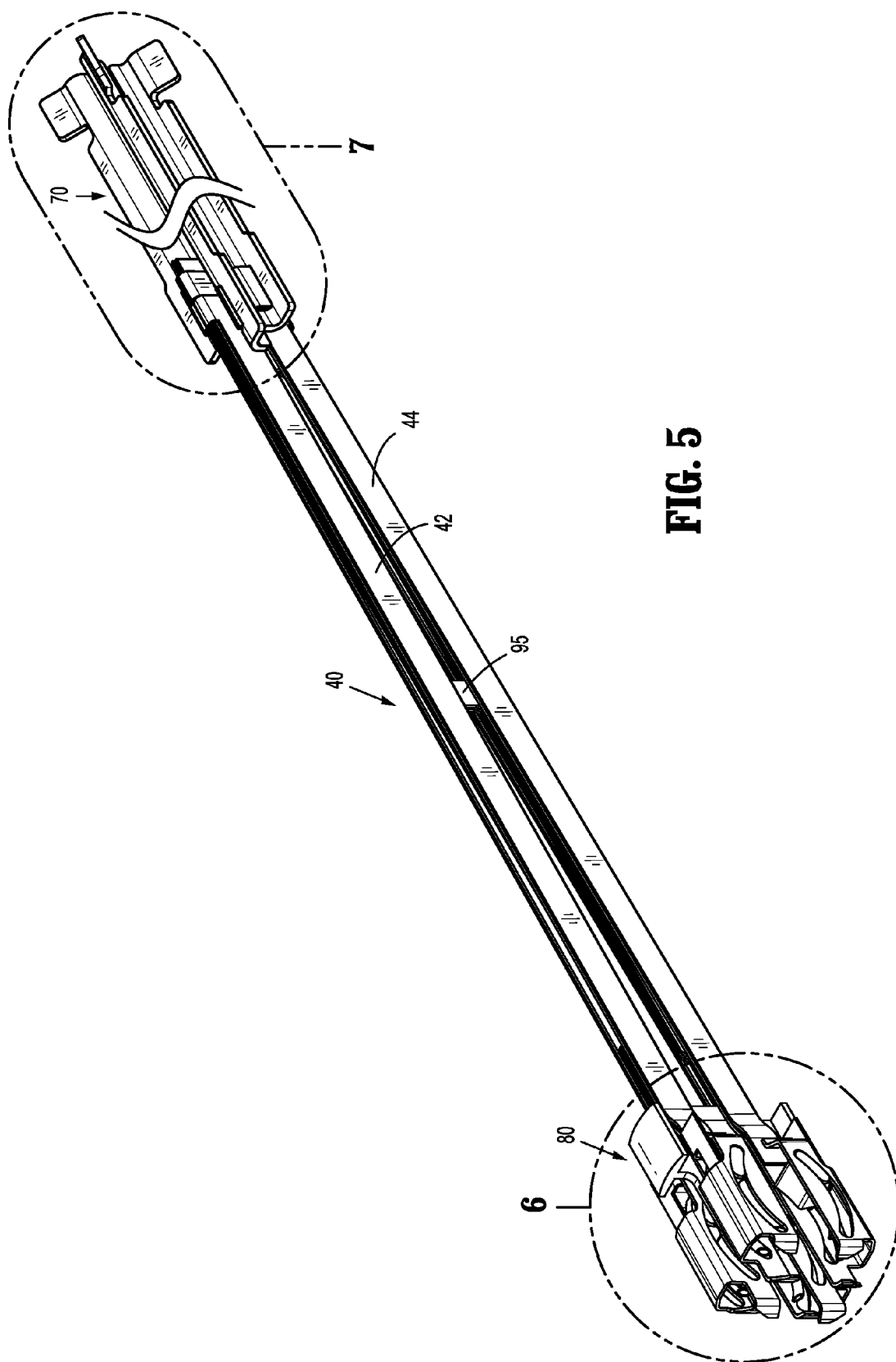
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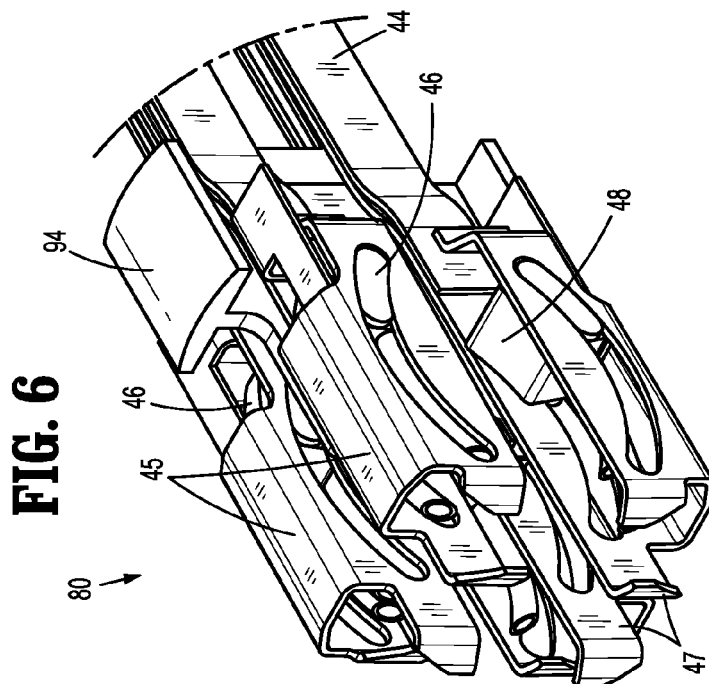
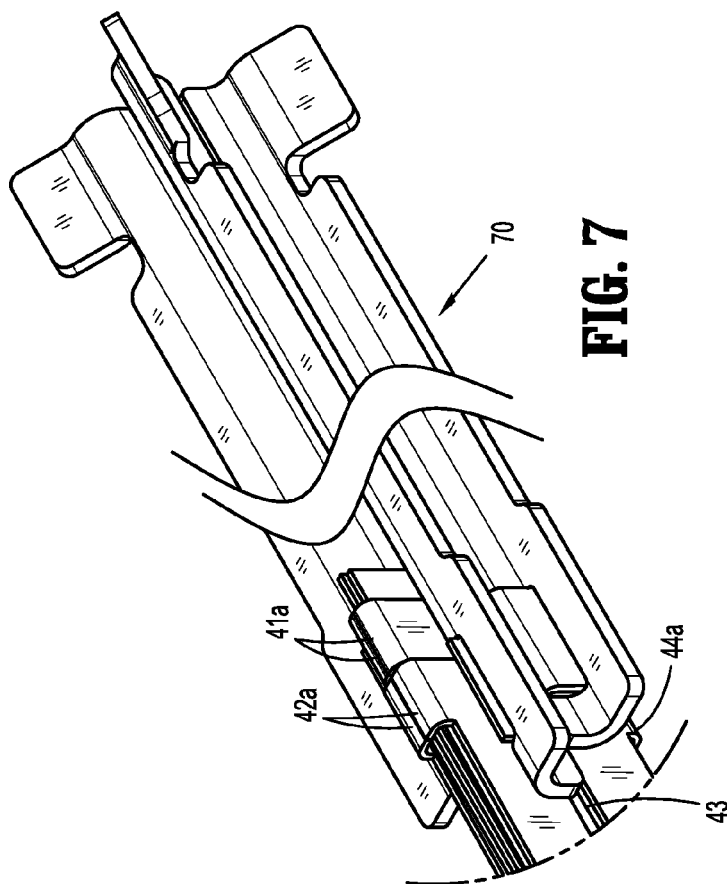


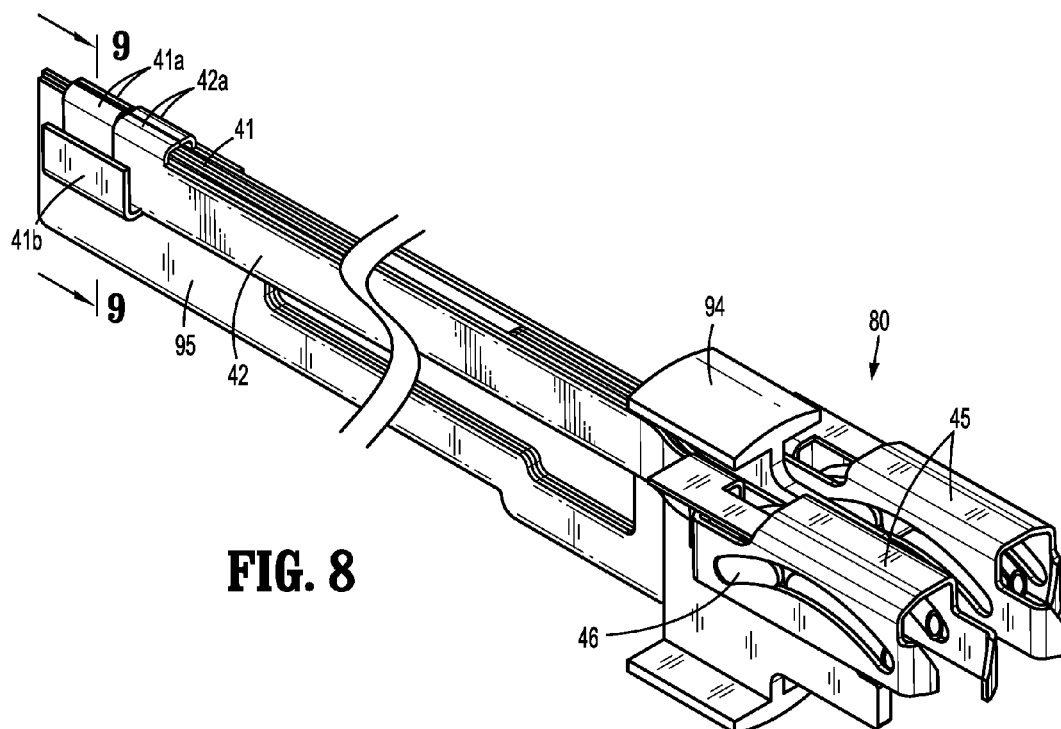


**FIG. 4**

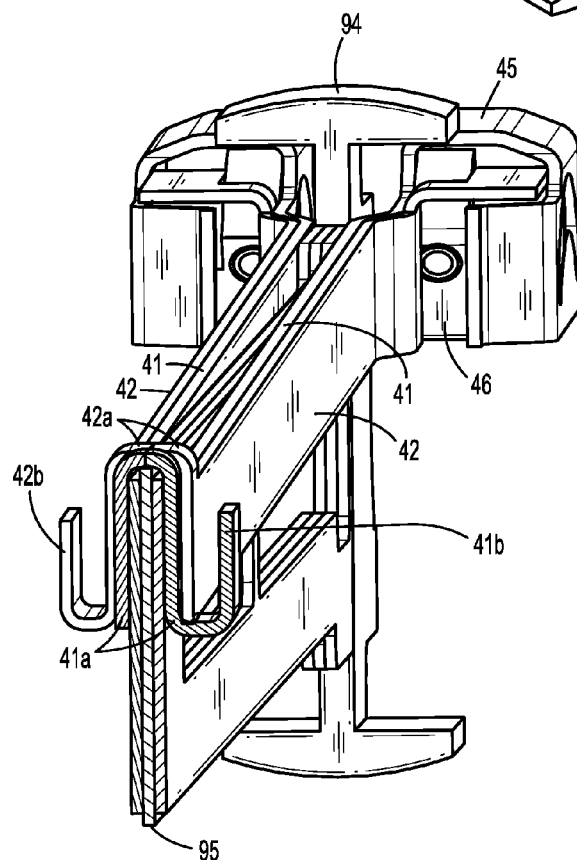








**FIG. 8**



**FIG. 9**

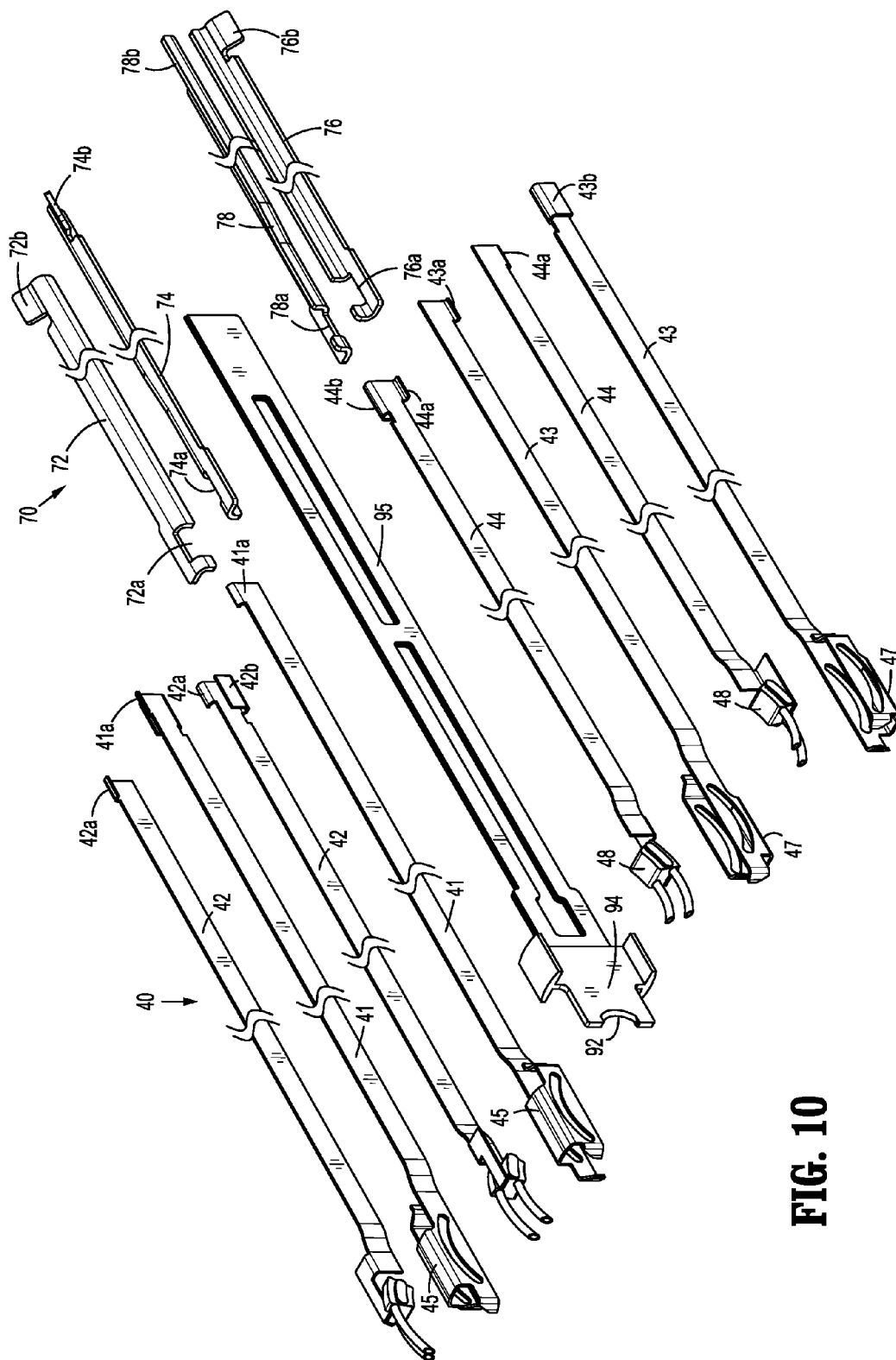
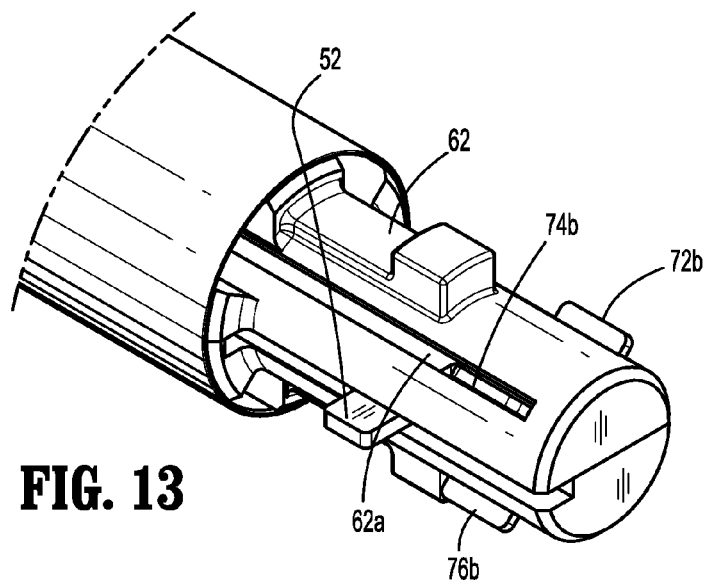
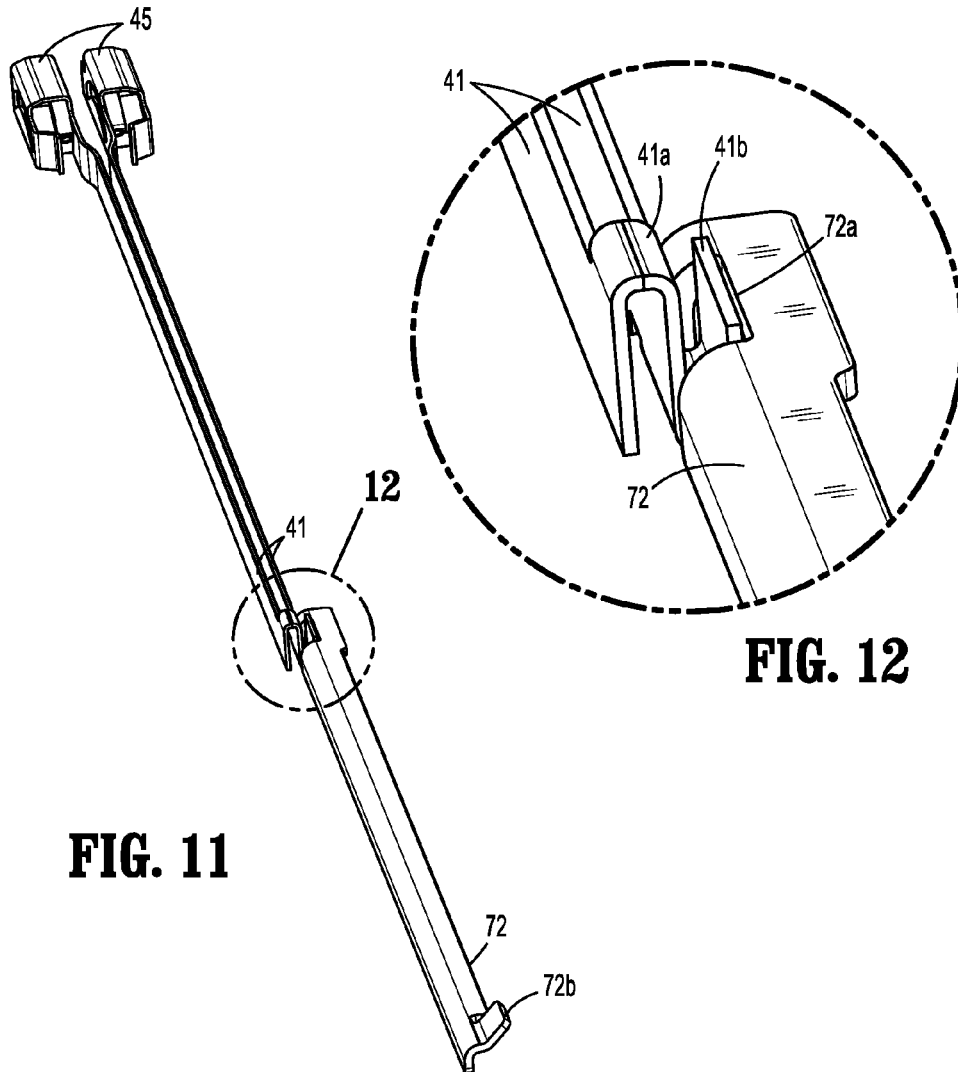
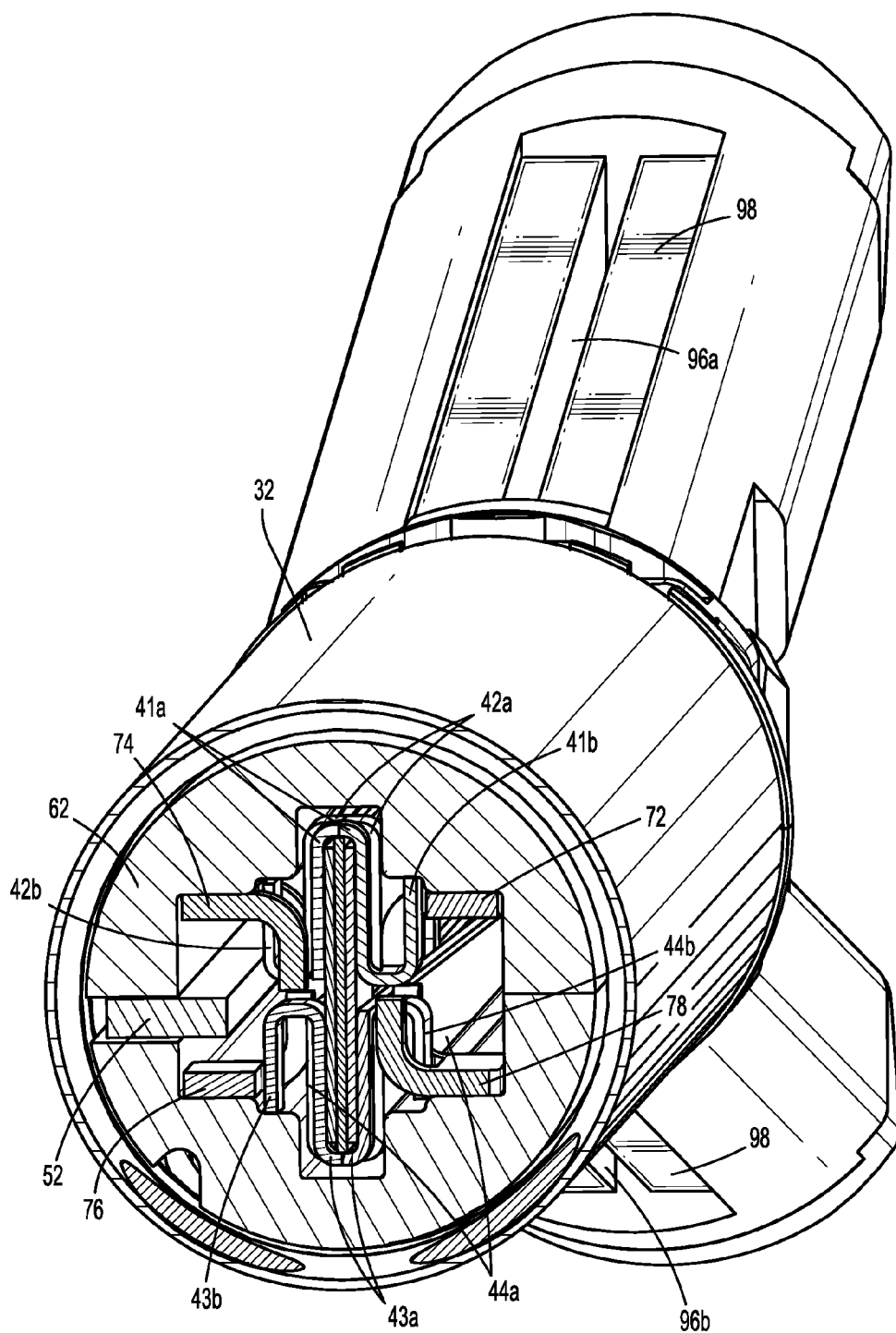


FIG. 10





**FIG. 14**

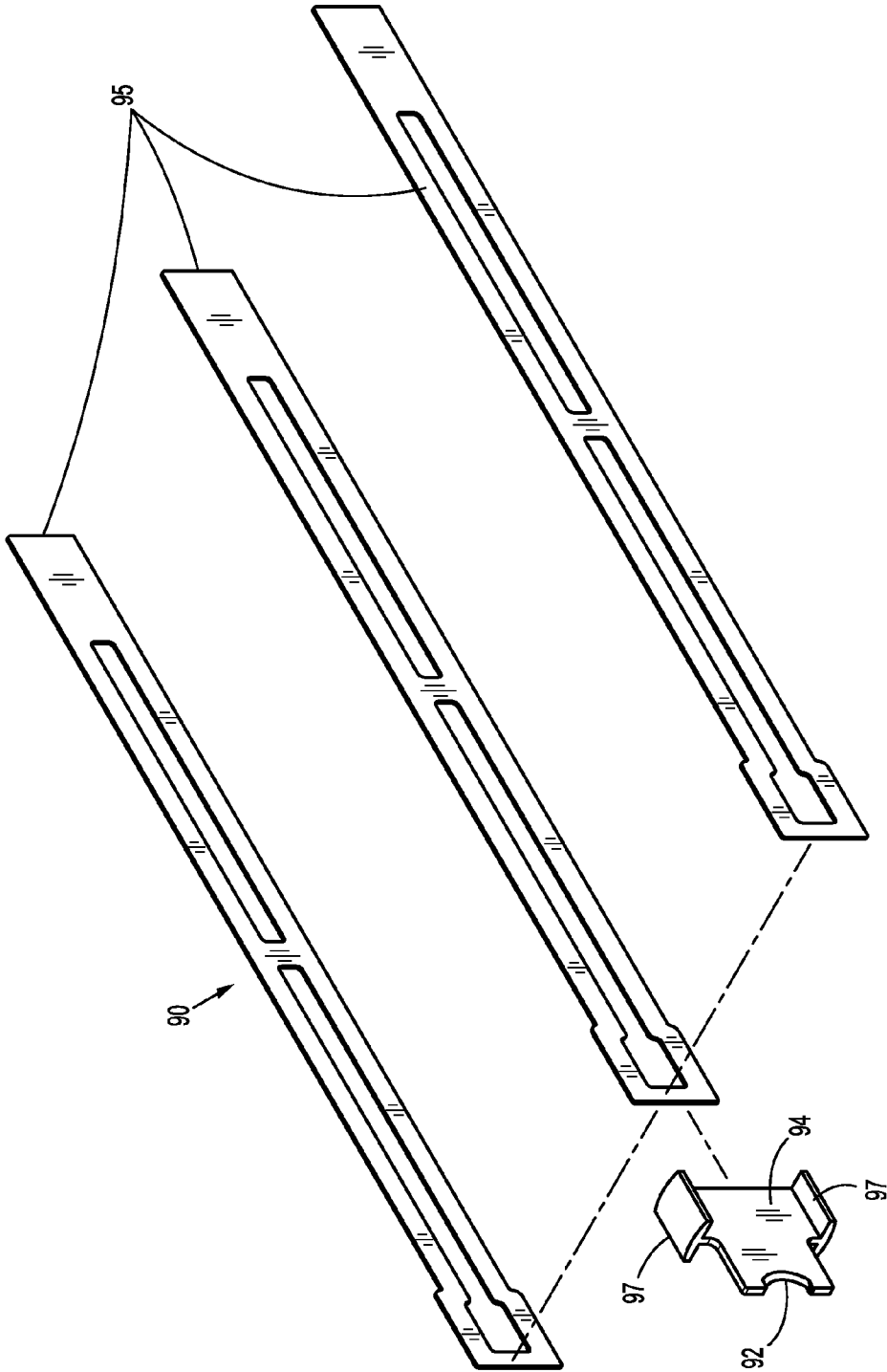


FIG. 15

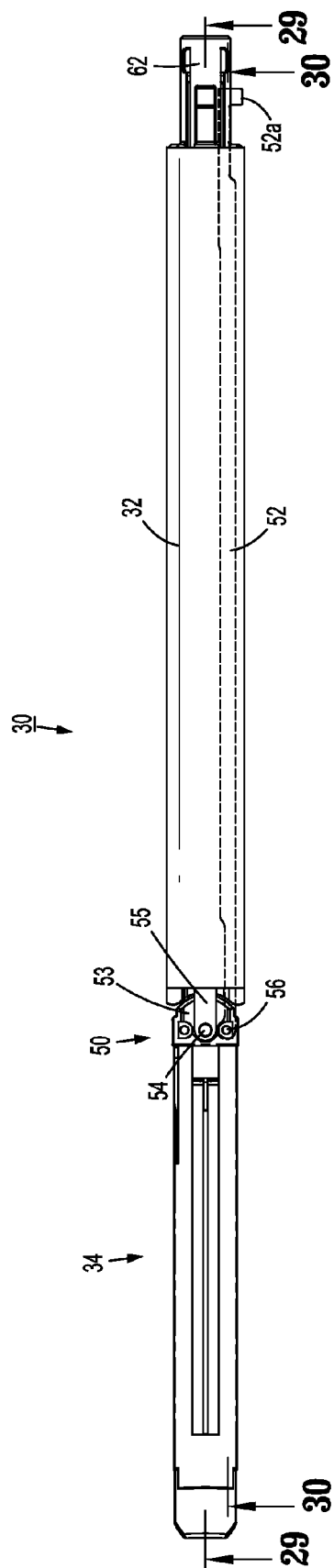


FIG. 16

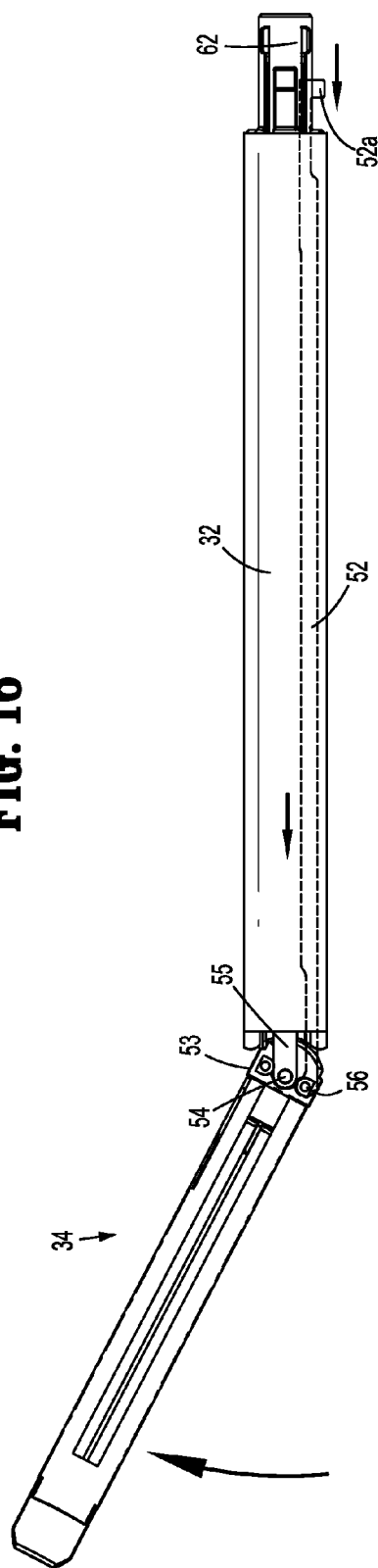
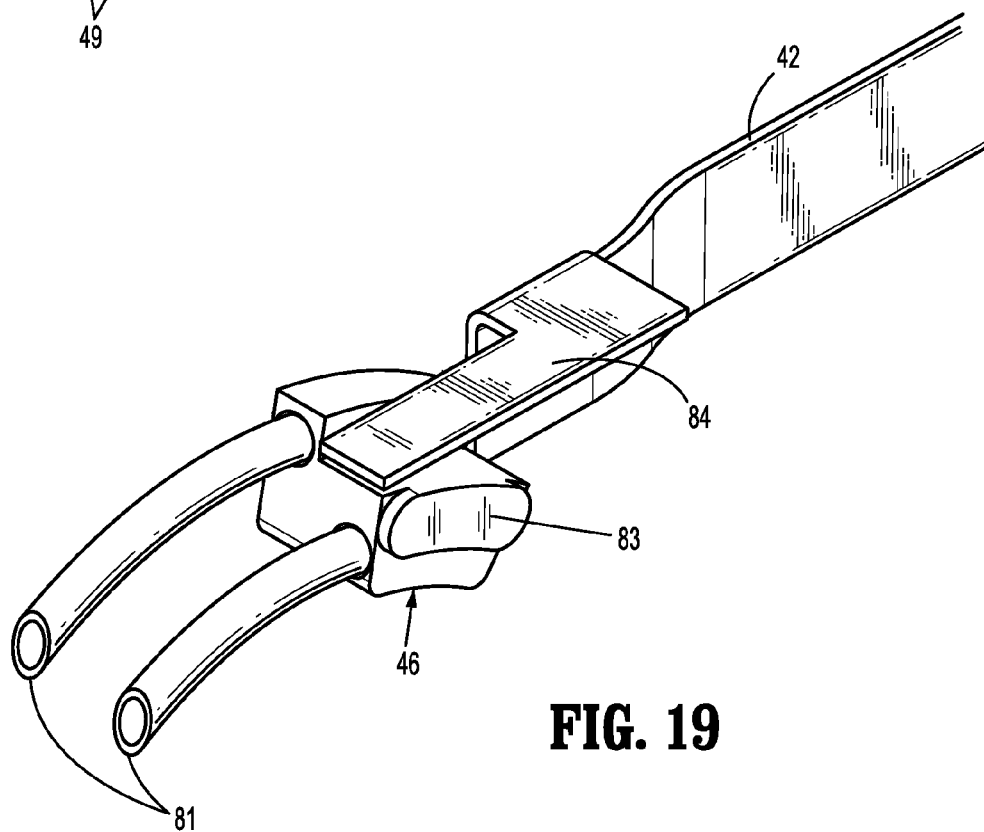
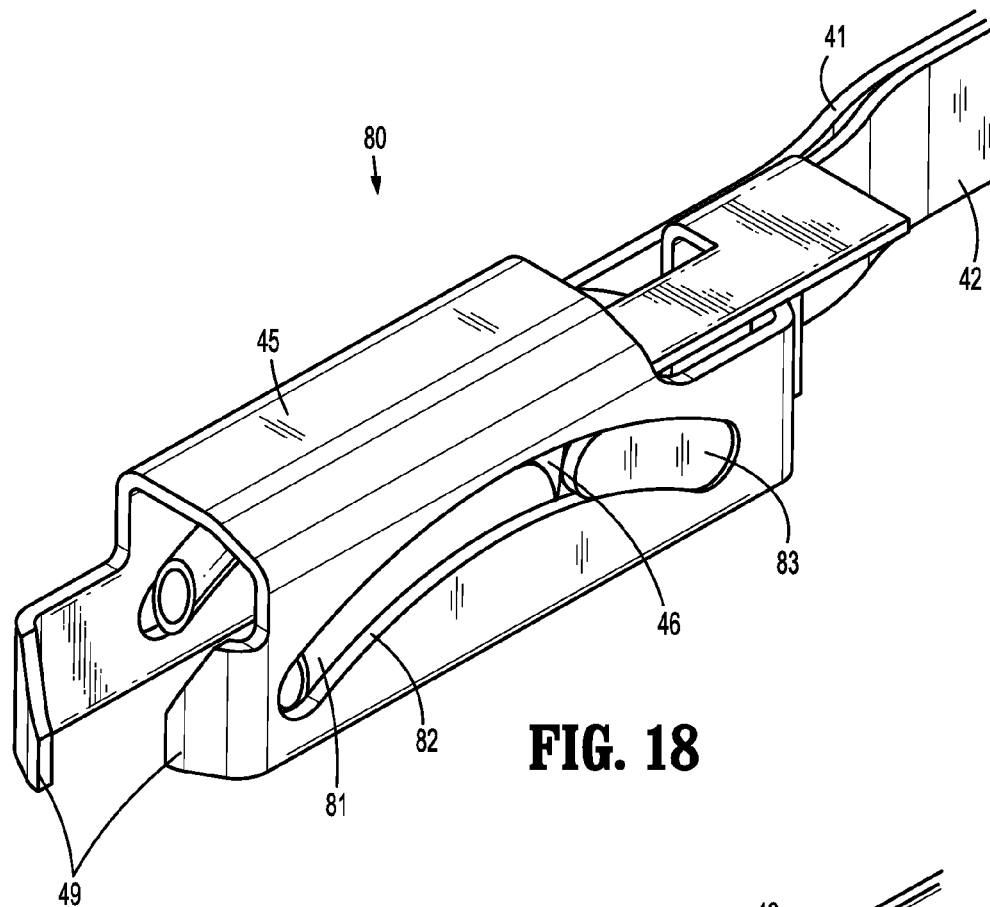
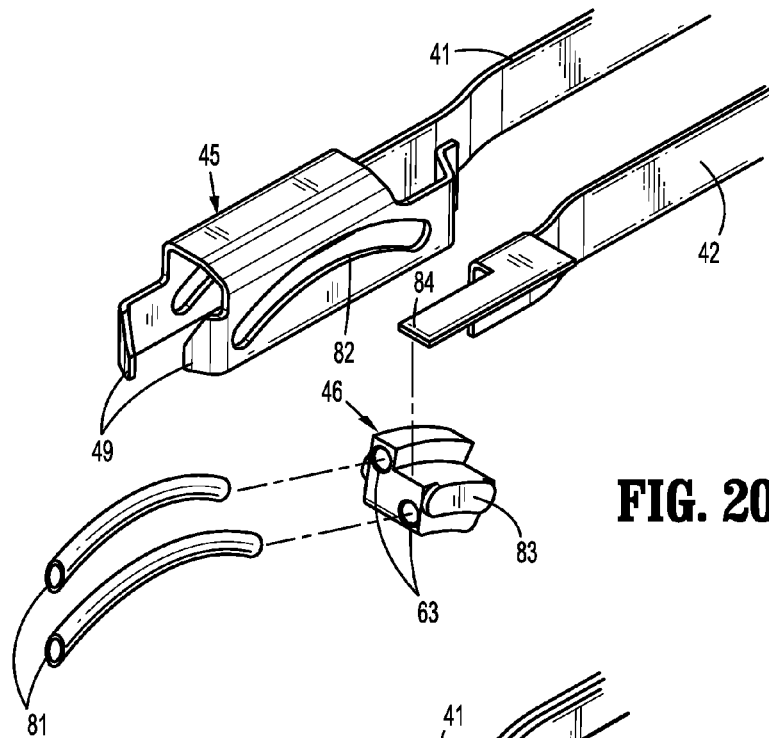


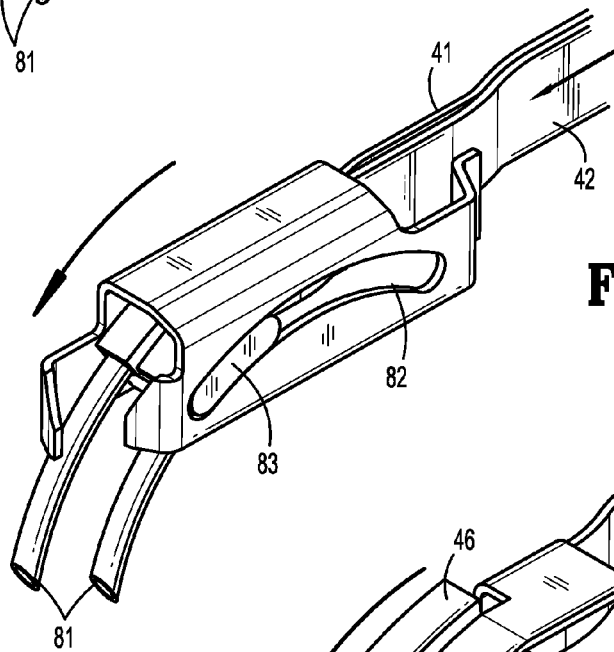
FIG. 17



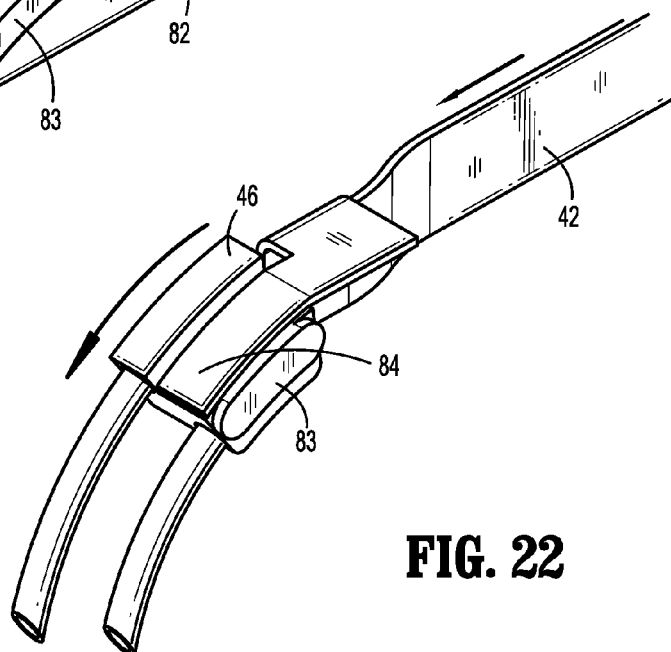




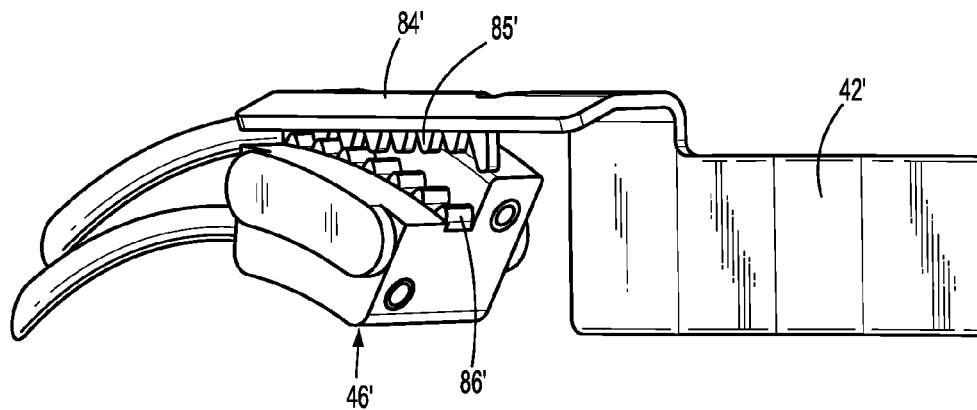
**FIG. 20**



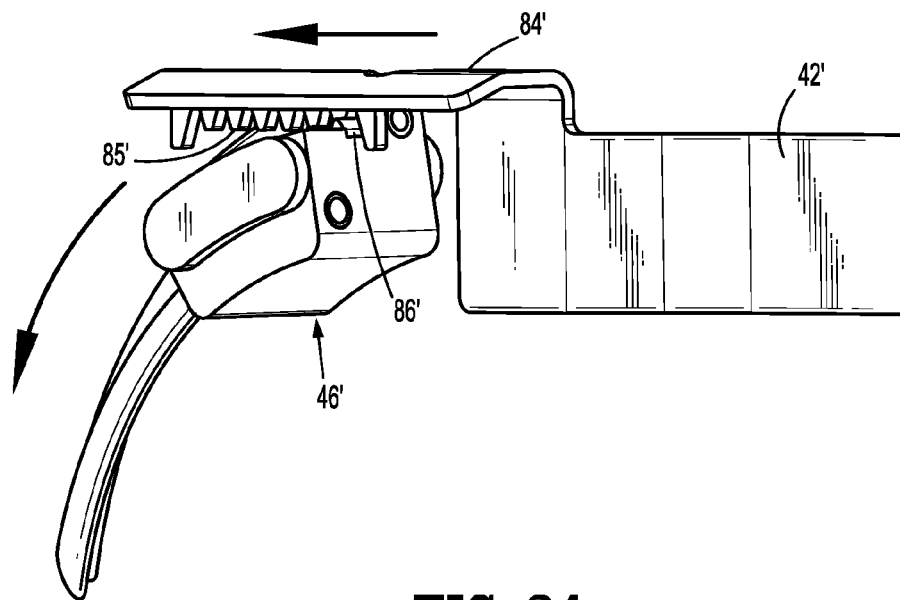
**FIG. 21**



**FIG. 22**

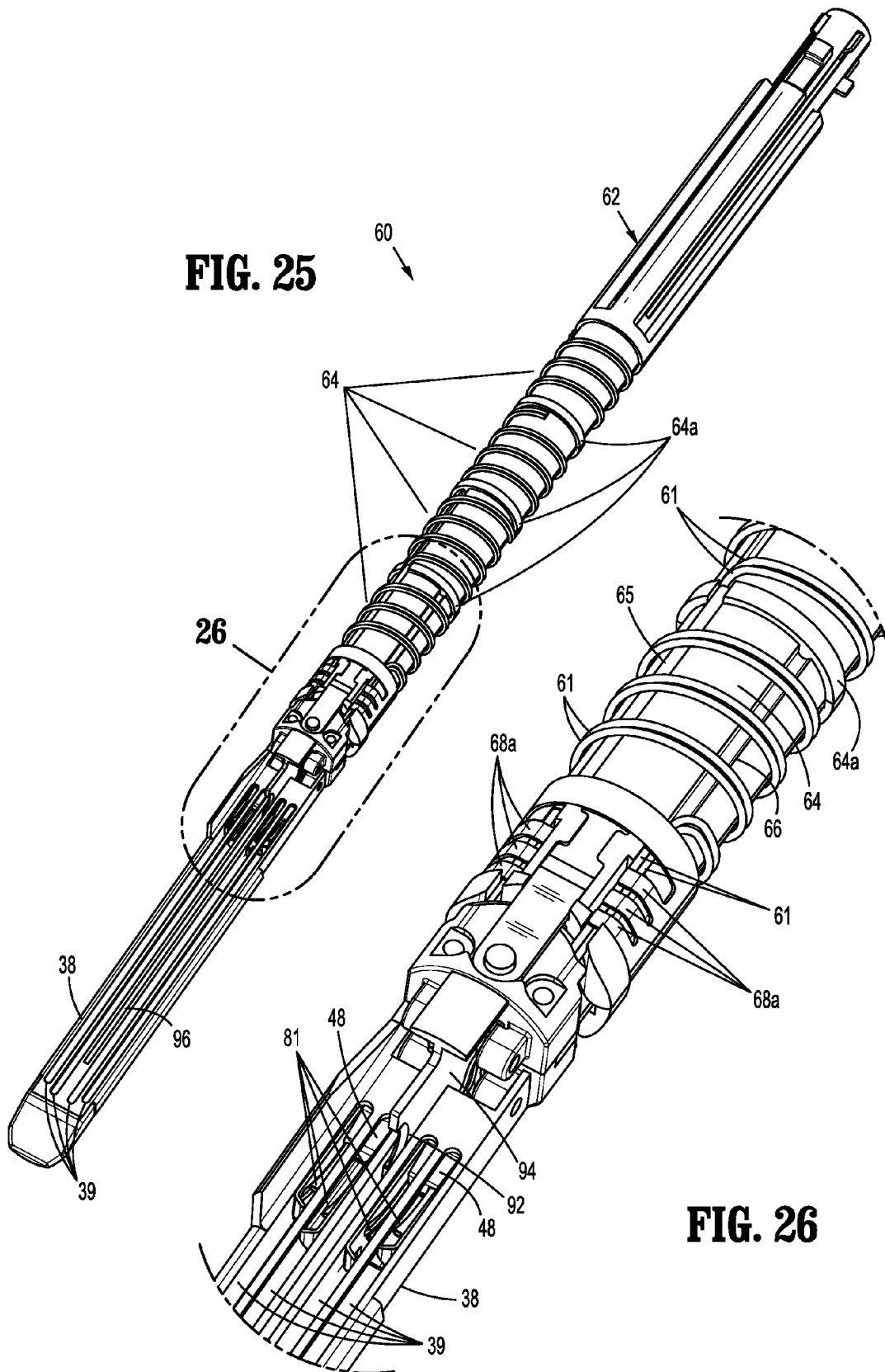


**FIG. 23**

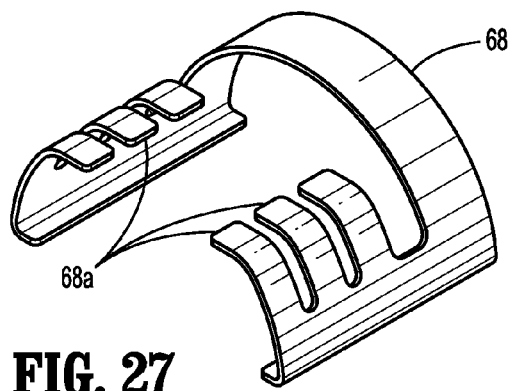


**FIG. 24**

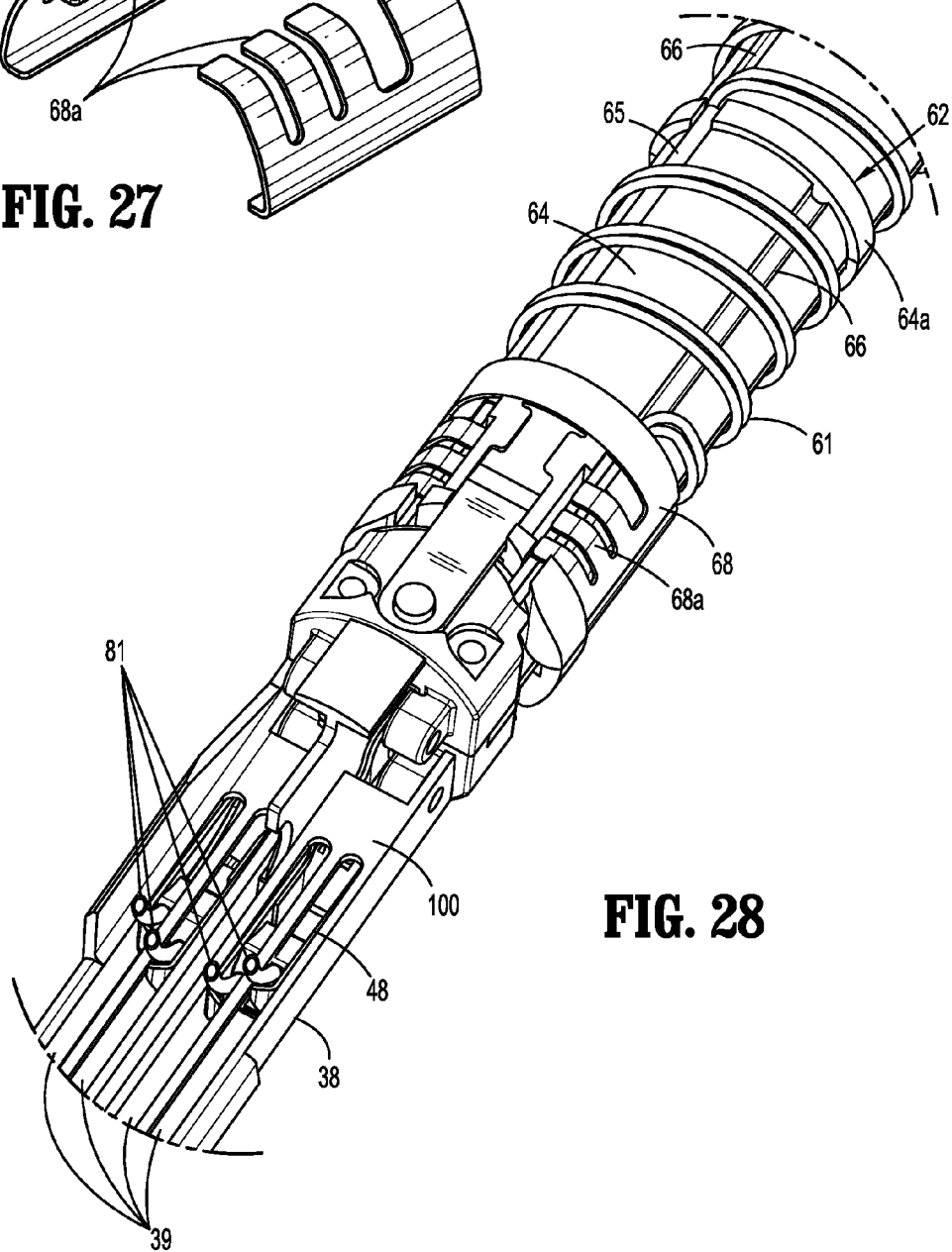
**FIG. 25**



**FIG. 26**



**FIG. 27**



**FIG. 28**

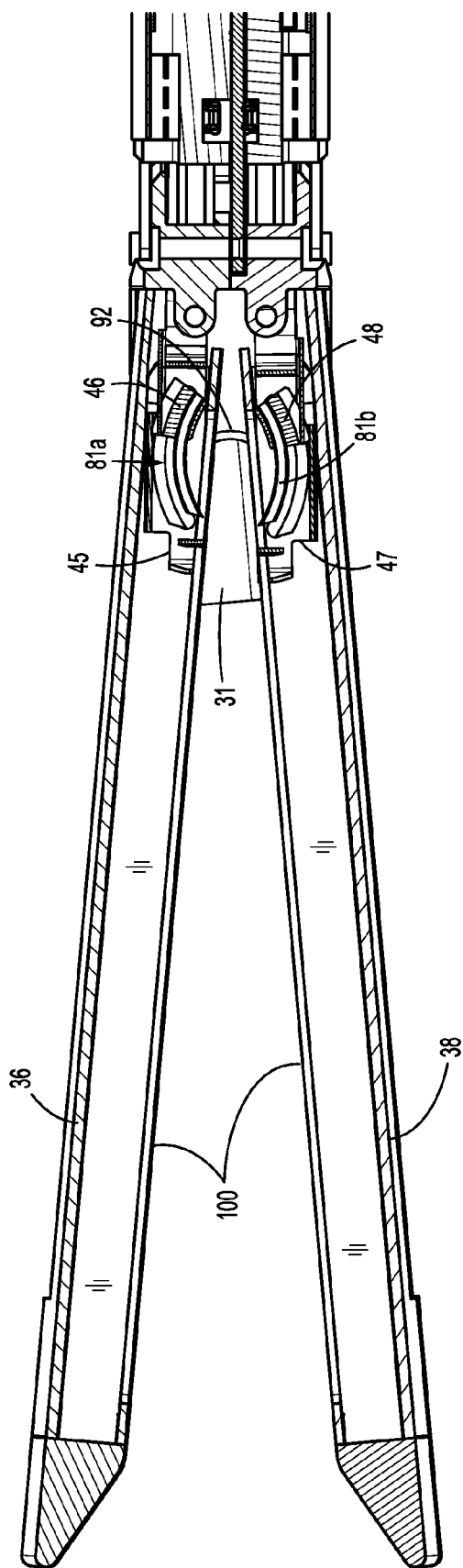
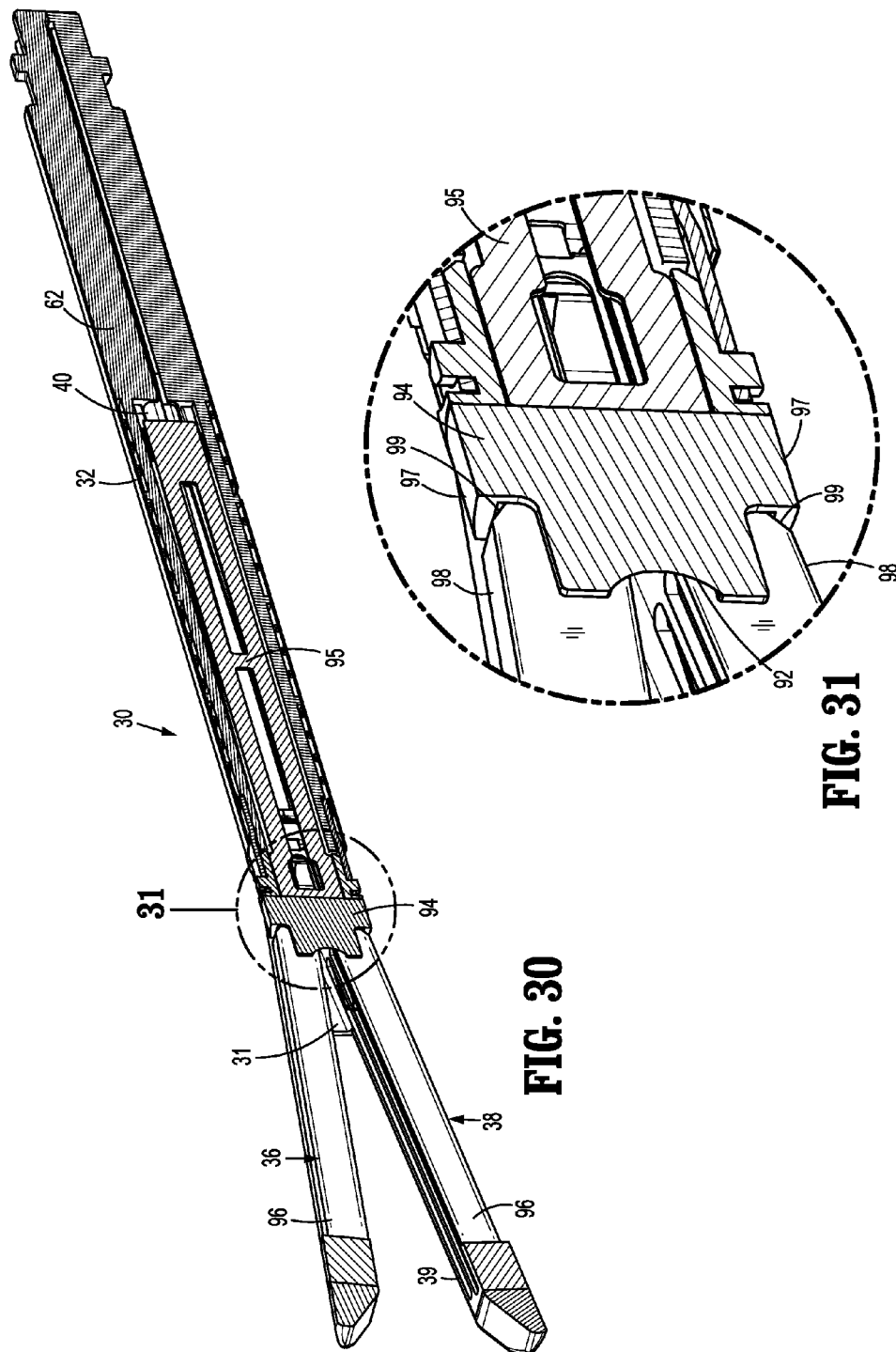


FIG. 29



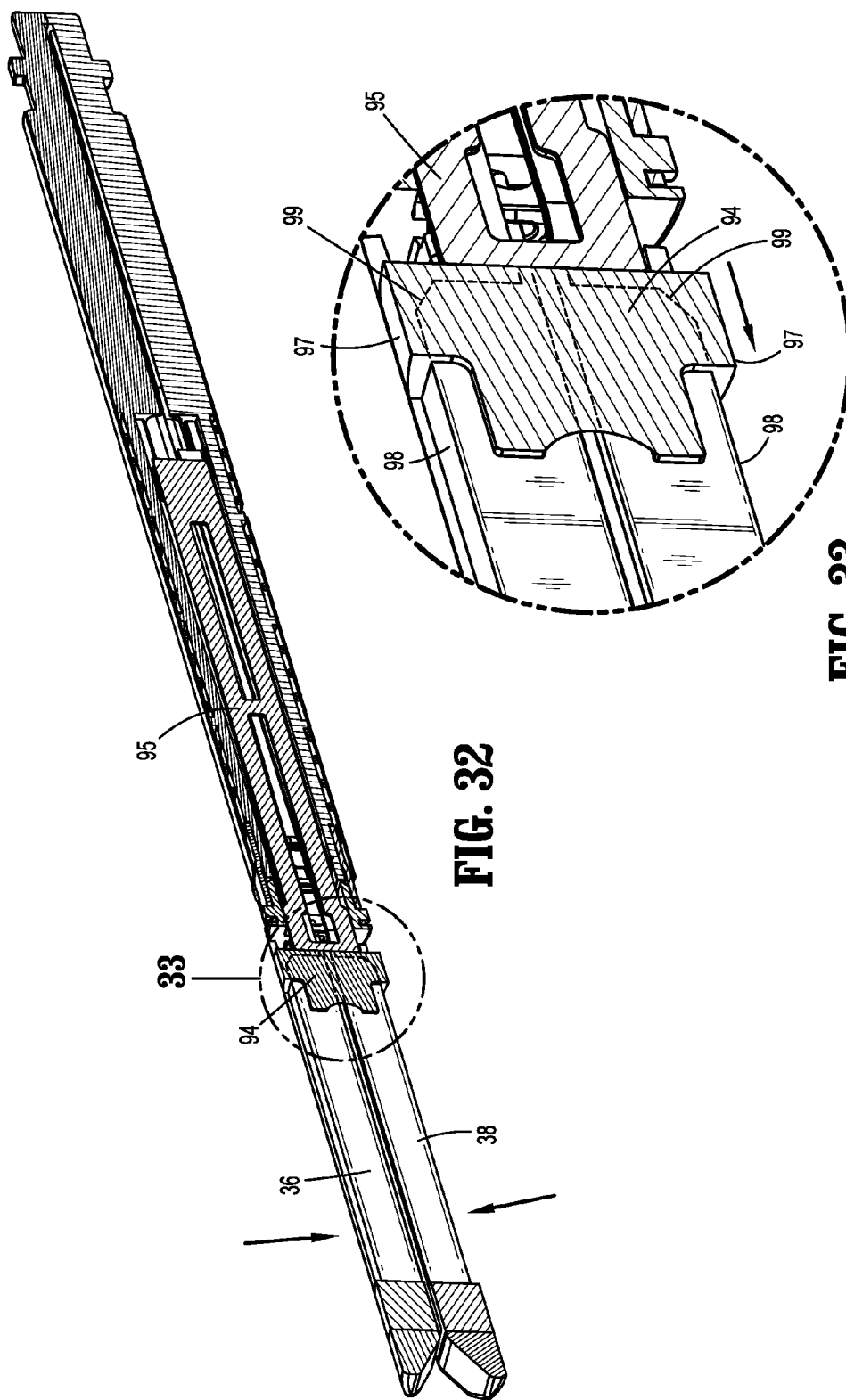
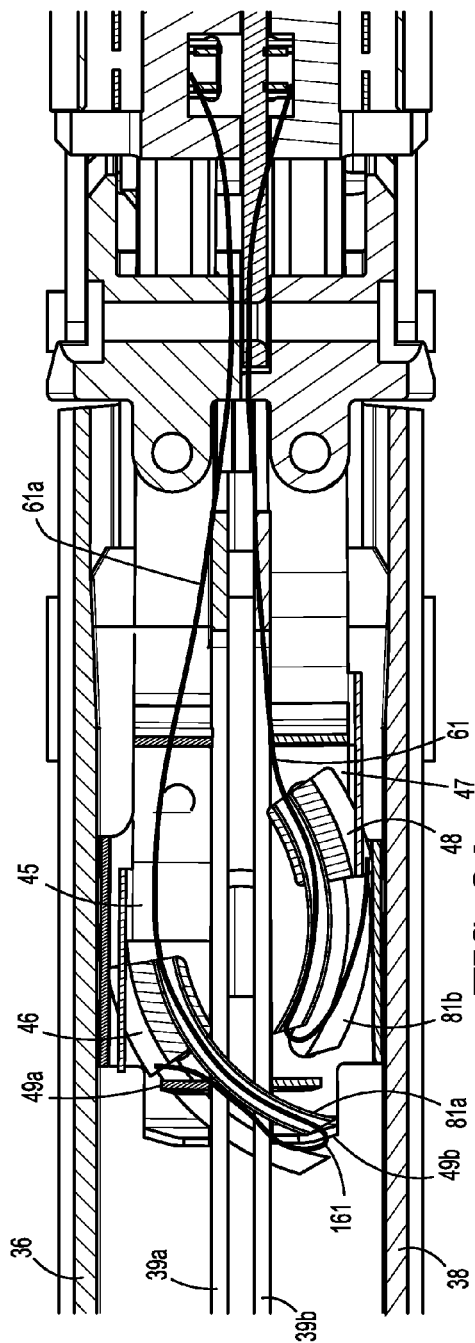
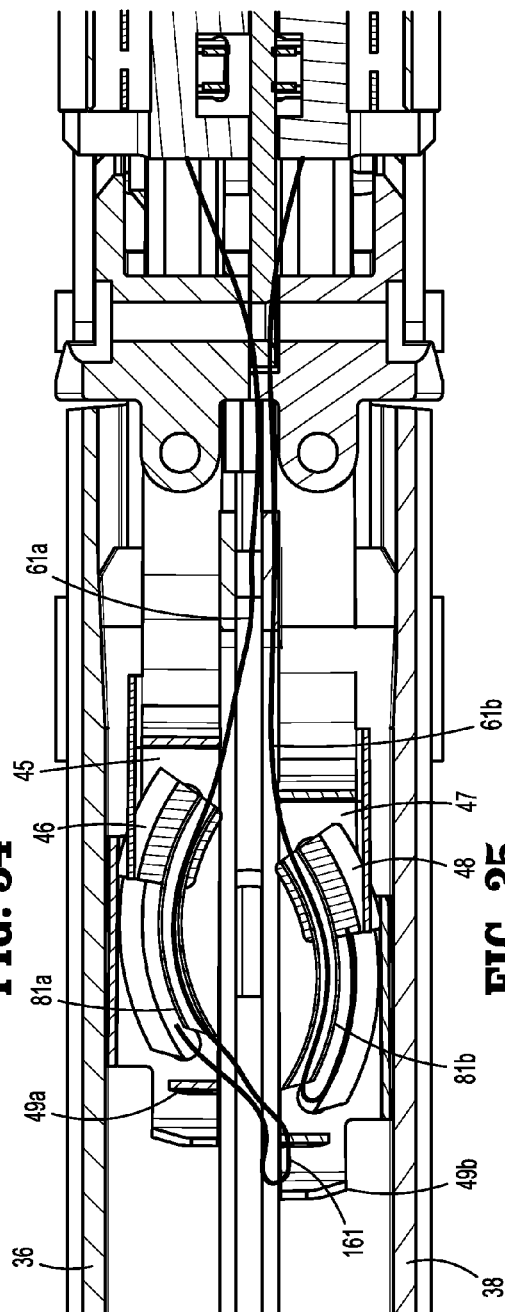


FIG. 32

FIG. 33

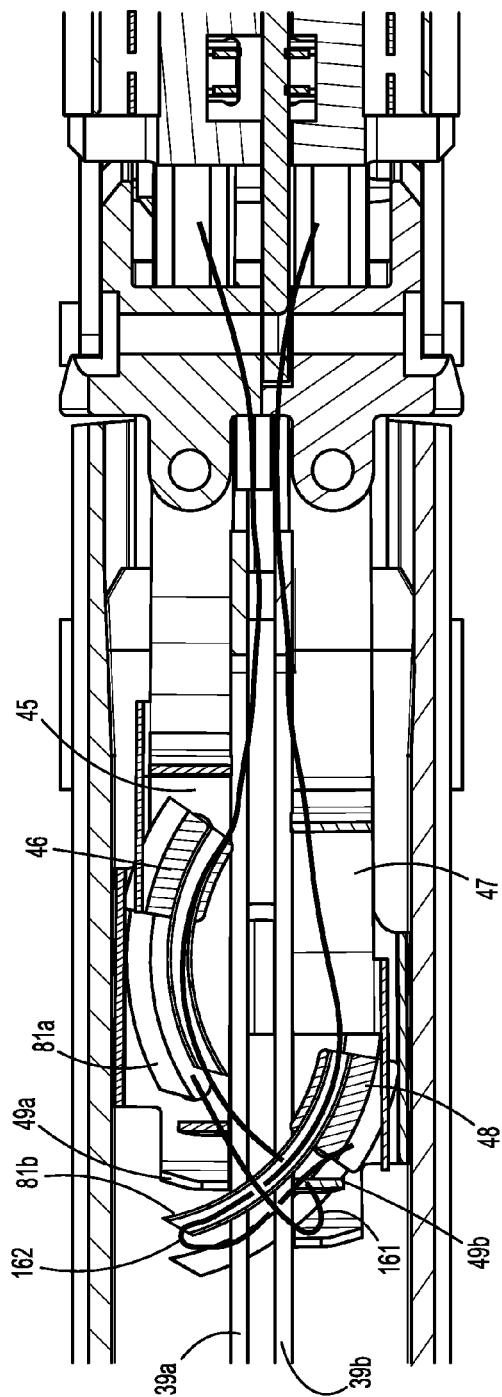


**FIG. 34**

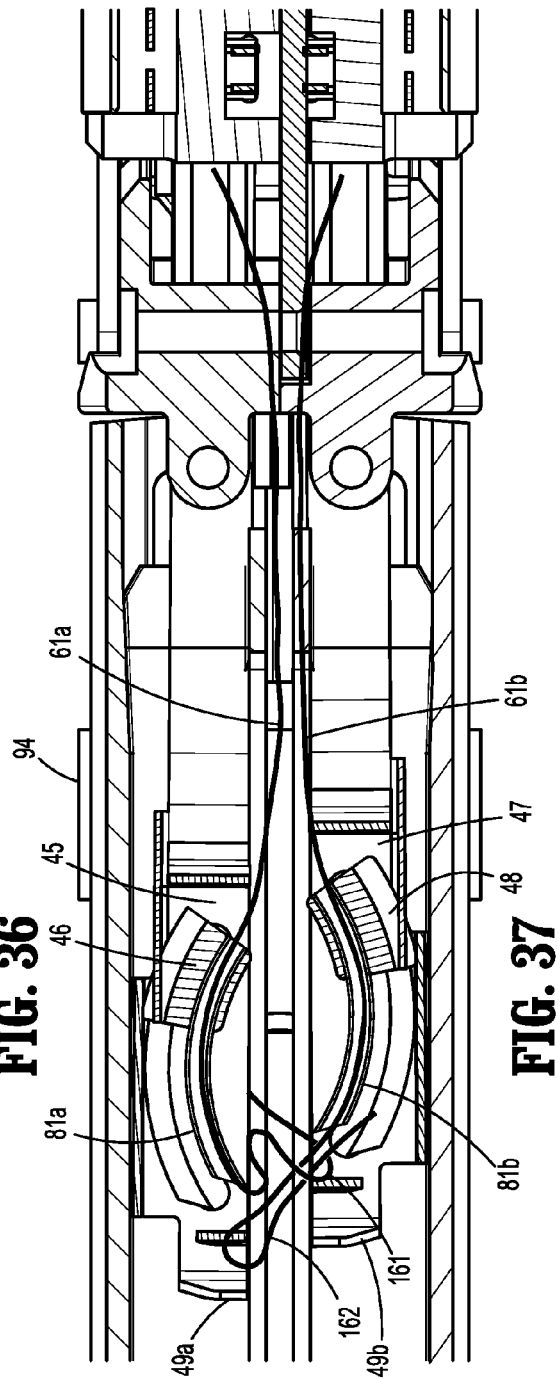


**FIG. 35**





**FIG. 36**



**FIG. 37**

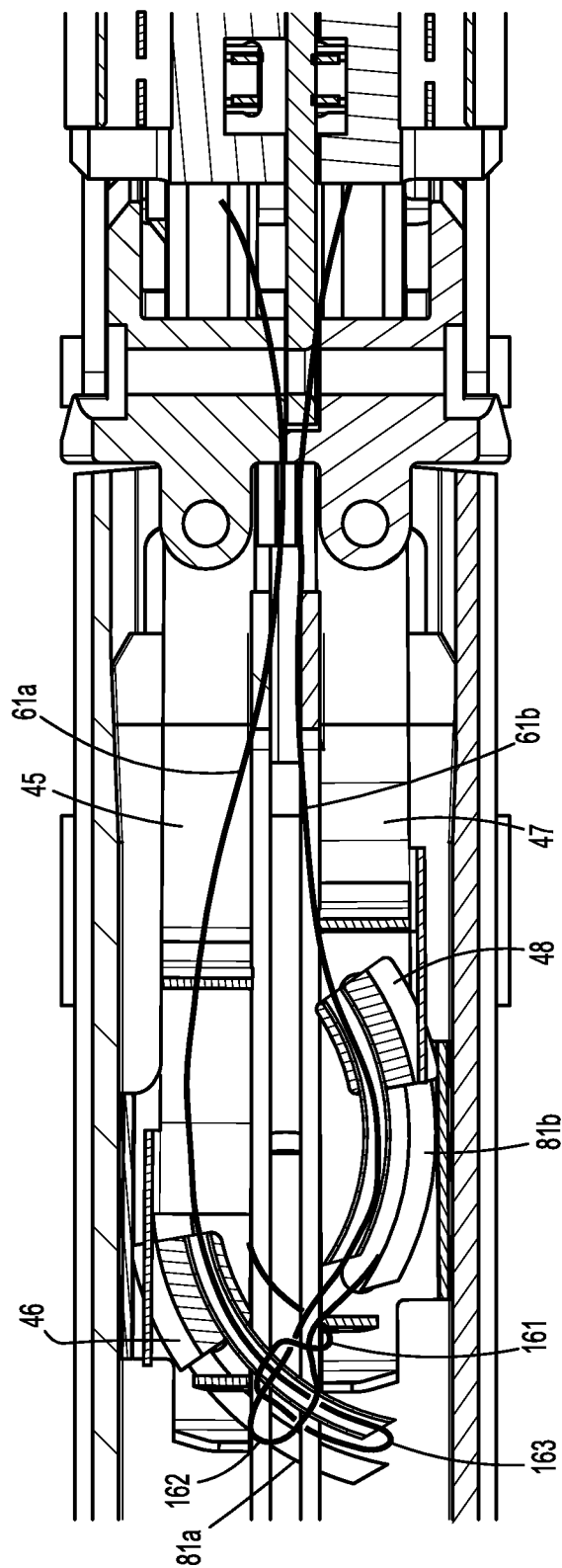


FIG. 38

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## STITCHING END EFFECTOR

## CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims the benefit of and priority to U.S. Provisional Patent Application No. 62/006,922, filed Jun. 3, 2014, the entire disclosure of which is incorporated by reference herein.

## BACKGROUND

## 1. Technical Field

The present disclosure relates to surgical instruments, specifically, surgical instruments with a stitching end effector for forming stitches.

## 2. Background of the Invention

As medical and hospital costs continue to increase, surgeons are constantly striving to develop advanced surgical techniques. Advances in the surgical field are often related to the development of operative techniques which involve less invasive surgical procedures which reduce overall patient trauma. In this manner, the length of hospital stays and thus, medical costs can be significantly reduced.

One of the truly great advances to reduce the invasiveness of surgical procedures is endoscopic surgery. Endoscopic surgery involves surgery through body walls for example, viewing and/or operating on the ovaries, uterus, gall bladder, bowels, kidneys, appendix, etc. There are many common endoscopic surgical procedures, including arthroscopy, laparoscopy (pelviscopy), gastroenteroscopy and laryngobronchoscopy, just to name a few. Typically, trocars are utilized for creating incisions through which the endoscopic surgery is performed. Trocar tubes or cannula devices are extended into and left in place in the abdominal wall to provide access for endoscopic surgical tools. A camera or endoscope is inserted through a trocar tube to permit the visual inspection and magnification of the body cavity. The surgeon can then perform diagnostic and therapeutic procedures at the surgical site with the aid of specialized instrumentation, such as, forceps, cutters, applicators, and the like which are designed to fit through additional cannulas.

In many surgical procedures, it is often necessary to suture body organs or tissue. Traditionally, suturing was accomplished by hand using a needle attached to a suture material. This procedure required open access to the tissue to be sutured. Upon the advent of endoscopic surgical procedures, endoscopic suturing instruments have been developed. The development of endoscopic suturing instruments is especially challenging because of the small openings through which the suturing of body organs or tissues must be accomplished.

## SUMMARY

In an aspect of the present disclosure, a stitching assembly includes an upper cradle, an upper carriage, an upper needle, and a first suture. The upper carriage is configured to support the upper cradle for movement along a curved path between an advanced position and a retracted position relative to the upper carriage. The upper needle is supported by and extends distally from the upper cradle. The first suture is supported by the upper needle. The upper cradle and the upper carriage are configured to draw the first suture through tissue when the upper cradle is moved towards the advanced position and are configured to form a first stitch loop in the first suture when the upper cradle is moved from the

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advanced position towards the retracted position. In addition, the stitching assembly includes a lower cradle, a lower carriage, a lower needle, and a second suture. The lower carriage is configured to support the lower cradle for movement along a curved path between an advanced position and a retracted position relative to the lower carriage. The lower needle is supported by and extends distally from the lower cradle. The second suture is supported by the lower needle. The lower cradle and the lower carriage are configured to draw the first suture through tissue and the first stitch loop when the lower cradle is moved towards the advanced position and are configured to form a second stitch loop in the second suture when the lower cradle is moved from the advanced position towards the retracted position.

In aspects, the upper needle includes an outer surface and a distal end and the upper carriage includes an upper plow that is positioned adjacent the distal end of the upper needle. The upper plow of the upper carriage and the outer surface of the upper needle being configured to capture a portion of the first suture therebetween as the upper cradle is moved towards the advanced position. In addition, the lower needle includes an outer surface and a distal end and the lower carriage includes a lower plow that is positioned adjacent the distal end of the lower needle. The lower plow of the lower carriage and the outer surface of the lower needle being configured to capture a portion of the second suture therebetween as the lower cradle is moved towards the advanced position.

In some aspects, the upper carriage has a sidewall that defines a cam slot and the upper cradle includes a sidewall including a cam. The cam of the upper cradle is received within the cam slot of the upper carriage. The upper needle may be a curved needle. The cam slot of the upper carriage may be a curved cam slot defining the curved path of the upper cradle. A curvature of the curved path of the upper cradle may correspond to a curvature of the curved upper needle.

In another aspect of the present disclosure, a stitching loading unit includes an inner housing, a jaw member assembly, and a stitching assembly. The inner housing having proximal and distal ends. The jaw member assembly is positioned at the distal end of the inner housing and includes first and second jaw members. The first and second jaw members are moveable relative to one another between open and clamped positions. Each of the first and second jaw members define a longitudinal needle slot positioned parallel to the longitudinal axis of the jaw member. The stitching assembly may be any of the stitching assemblies disclosed herein.

In aspects, the stitching loading unit includes a suture storage and delivery assembly having a suture tensioner, a first suture recess, a second suture recess, a groove, a conduit, a portion of the first suture, and a portion of the second suture. The first suture recess is defined by and along a length of the inner housing, the first suture recess is positioned proximal to the suture tensioner. The second suture recess is defined by and along a length of the inner housing proximal to the first suture recess. The groove is defined in the inner housing through the first suture recess and into the second suture recess. The conduit is disposed within the groove. The portion of the first suture is wound around the inner housing in the first suture recess, passes through the suture tensioner, and through the upper needle. The portion of the second suture is wound around the inner housing in the second suture recess, passes through the conduit, passes through the suture tensioner, and passes through the lower needle.

In some aspects, the stitching loading unit includes a drive bar assembly that is disposed within the inner housing. The drive bar assembly includes an upper carriage drive bar, an upper cradle drive bar, a lower carriage drive bar, and a lower cradle drive bar. The upper carriage drive bar includes a distal end that is connected to the upper carriage to move the upper carriage within the upper jaw member. The upper cradle drive bar includes a distal end that is operatively associated with the upper cradle to move the upper cradle between the retracted and advanced positions. The lower carriage drive bar includes a distal end that is connected to the lower carriage to move the lower carriage within the lower jaw member. The lower cradle drive bar includes a distal end that is operatively associated with the lower cradle to move the lower cradle between the retracted and advanced positions. A proximal end of the upper cradle drive bar may be disposed over the upper carriage drive bar distal to a proximal end of the upper carriage drive bar such that the upper cradle is advanced with the upper carriage. A proximal end of the lower cradle drive bar may be disposed over the lower carriage drive bar distal to a proximal end of the lower carriage drive bar such that the lower cradle is advanced with the lower carriage.

In particular aspects, the distal end of the upper cradle drive bar includes a cradle finger that is operatively associated with the upper cradle. In embodiments, the cradle drive finger is flexible. A distal end of the cradle drive finger may be fixed to a surface of the upper cradle such that when the cradle is in the advanced position, the cradle drive finger forms a curve with a surface of the upper cradle. In other embodiments, the cradle drive finger is substantially rigid. The cradle drive finger may include a toothed rack and a surface of the upper cradle may include a pinion. The toothed rack engages the pinion to move the cradle between the retracted and advanced positions.

In certain aspects, the stitching loading unit includes an extension rod assembly disposed within the inner housing. The extension rod assembly including an upper carriage extension rod, an upper cradle extension rod, a lower carriage extension rod, and a lower cradle extension rod. The upper carriage extension rod includes a distal end that is operatively associated with the upper carriage drive bar to longitudinally translate the upper carriage drive bar. The upper cradle extension rod includes a distal end that is operatively associated with the upper cradle drive bar to longitudinally translate the upper cradle drive bar. The lower carriage extension rod includes a distal end that is operatively associated with the lower carriage drive bar to longitudinally translate the lower carriage drive bar. The lower cradle extension rod includes a distal end that is operatively associated with the lower cradle drive bar to longitudinally translate the lower cradle drive bar.

In aspects, the stitching loading unit includes including an I-beam, and a knife defined by the I-beam. The I-beam is positioned within and is longitudinally translatable within a knife slot. The knife slot is defined about the longitudinal axis of each of the first and second jaw members. The knife slot extends from the proximal end of each of the first and second jaw members and towards a distal end of each of the first and second jaw members. The drive bar assembly may include a knife drive bar that has a proximal end connected to the upper carriage drive bar. A distal end of the knife drive bar is operatively associated with the I-beam to advance the I-beam with the upper carriage drive bar. The first and second jaw members each define a beam groove in an outer surface of the jaw member. The I-beam may include upper and lower flanges integrally formed on upper and lower

surfaces thereof. The upper and lower flanges may be received within the beam grooves of the upper and lower jaw member to urge the jaw members towards the clamped position as the I-beam is advanced through the knife slot.

In some aspects, the stitching loading unit includes an articulation assembly having an articulation joint, an articulation pivot, an articulation rod, and an articulation pin. The articulation joint is positioned between a proximal end of the jaw member assembly and a distal end of the inner housing. The articulation pivot passes through the articulation joint. The articulation pivot is orthogonal to and passes through the longitudinal axis of the first and second jaw members when the jaw members are in the clamped position. The articulation rod is disposed within the inner housing and includes a proximal end. The articulation pin passes through the proximal end of the articulation rod and the articulation joint. The articulation pin is parallel to the articulation pivot. The articulation joint is offset from the articulation pivot such that when the articulation rod is longitudinally translated, the jaw member assembly articulates relative to the outer tube about the articulation pivot.

In still another aspect of the present disclosure, a surgical instrument for suturing tissue includes a handle and a stitching loading unit. The stitching loading unit is operatively associated with the handle. The stitching loading unit may be any of the stitching loading units disclosed herein.

In aspects, the handle includes a drive shaft for manipulating the stitching loading unit. The surgical instrument may include an adaptor having proximal and distal ends. The proximal end of the adaptor engages the handle and the distal end of the adaptor receives a connector of the stitching loading unit. The connector is configured to manipulate the stitching assembly of the stitching loading unit. The adaptor is configured to convert rotation of drive shafts of the handle to longitudinal translation to longitudinal translation of the stitching assembly of the stitching loading unit.

In still yet another aspect of the present disclosure, a stitching assembly includes a first jaw member, a second jaw member, a first needle, a first suture, a second needle, and a second suture. The first jaw member has proximal and distal ends and the second jaw member has proximal and distal ends. The first needle is moveable in a stepwise manner between the proximal and distal ends of the first jaw member. The first needle is moveable between a retracted position, where the first needle is disposed within the first jaw member, and an advanced position, where the first needle is extended towards the second jaw member from the first jaw member. The first suture is associated with the first needle. The second needle is moveable in a stepwise manner between the proximal and distal ends of the second jaw member. The second needle is moveable between a retracted position, where the second needle is disposed within the second jaw member, and an advanced position, where the second needle is extended towards the first jaw member from the second jaw member. The second suture is associated with the second needle. In addition, the stitching assembly includes first and second drive bars. The first drive bar configured at each step of movement of the first needle to move the first needle from the retracted position to the advanced position and to return the first needle to the retracted position. This movement of the first needle forms a suture loop in the first suture through tissue and adjacent the second jaw member. The second drive bar configured to at each step of movement of the second needle to move the second needle from the retracted position to the advanced position and to return the second needle to the retracted

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position. This movement of the second needle forms a suture loop in the second suture through tissue and adjacent the first jaw member.

Further, to the extent consistent, any of the aspects described herein may be used in conjunction with any or all of the other aspects described herein.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Various aspects of the present disclosure are described herein below with reference to the drawings, wherein:

FIG. 1 is a front perspective view of an embodiment of a surgical instrument in accordance with the present disclosure including a stitching end effector;

FIG. 2 is a rear perspective view of the stitching end effector of FIG. 1 with the jaws in an open position;

FIG. 3 is a front perspective view of the stitching end effector of FIG. 2 with the jaws in an open position;

FIG. 4 is an exploded view of the stitching end effector of FIG. 2;

FIG. 5 is an enlarged view of the indicated area of detail of FIG. 4;

FIG. 6 is an enlarged view of the indicated area of detail of FIG. 5;

FIG. 7 is an enlarged view of the indicated area of detail of FIG. 5;

FIG. 8 is a front perspective of the drive bar assembly and the stitching assembly of FIG. 5;

FIG. 9 is a cross-sectional view taken along section line “9-9” of FIG. 8;

FIG. 10 is an exploded view of the drive bar assembly illustrated in FIG. 5

FIG. 11 is a top perspective view of the upper carriage extension bar of the drive bar assembly engaged with the upper carriage drive bars of the drive bar assembly;

FIG. 12 is an enlarged view of indicated area of detail of FIG. 11;

FIG. 13 is an enlarged view of indicated area of detail of FIG. 2;

FIG. 14 is a cross-sectional view taken along section line “14-14” of FIG. 2;

FIG. 15 is an exploded perspective view of the knife assembly;

FIG. 16 is a top view of the stitching end effector of FIG. 2 in a non-articulated configuration;

FIG. 17 is a top view of the stitching end effector shown in FIG. 16 in an articulated configuration with a longitudinal axis of the jaw assembly of the end effector defining an angle in relation to a longitudinal axis of the outer tube;

FIG. 18 is an enlarged view of the indicated area of detail of FIG. 10 illustrating the cradle and the carriage of FIG. 10 with the cradle in a retracted configuration;

FIG. 19 is a perspective view of the cradle of FIG. 18 with the carriage removed;

FIG. 20 is an exploded view of the carriage and the cradle of FIG. 18;

FIG. 21 is a perspective view of the cradle and the carriage of FIG. 18 with the cradle in an advanced configuration;

FIG. 22 is a perspective view of the cradle of FIG. 21 with the carriage removed;

FIG. 23 is perspective view of another embodiment of a cradle drive finger in accordance with the present disclosure including a rack and pinion with the cradle in a retracted configuration;

FIG. 24 is a perspective view of the cradle drive finger of FIG. 23 with the cradle in an advanced configuration;

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FIG. 25 is a front perspective view of the stitching end effector of FIG. 2 with the upper jaw and the outer tube removed;

FIG. 26 is an enlarged view of the indicated area of detail of FIG. 25 with the cradles in the retracted configuration and the needles within the needle slots of the lower jaw;

FIG. 27 is an enlarged view of the indicated area of detail of FIG. 4 of the suture tensioner;

FIG. 28 is a view of the cradles of FIG. 26 in an advanced configuration with the needles extending from the needles slots of the lower jaw;

FIG. 29 is a cross-sectional view of the stitching end effector taken along section line “29-29” of FIG. 16;

FIG. 30 is a cross-sectional view of the stitching end effector of taken along section line “30-30” of FIG. 16;

FIG. 31 is an enlarged view of the indicated area of detail of FIG. 30;

FIG. 32 is a cross-sectional view of the stitching end effector illustrating the drive bar assembly advanced to a clamped position;

FIG. 33 is an enlarged view of the indicated area of detail of FIG. 32;

FIG. 34-38 are a progression of longitudinal side cross-sectional views of the stitching end effector forming first, second, and third stitch loops as the drive bar assembly is manipulated in accordance with the present disclosure.

#### DETAILED DESCRIPTION

Embodiments of the present disclosure are now described in detail with reference to the drawings in which like reference numerals designate identical or corresponding elements in each of the several views. As used herein, the term “clinician” refers to a doctor, a nurse, or any other user, operator, or care provider and may include support personnel. Throughout this description, the term “proximal” refers to the portion of the device or component thereof that is closest to the clinician and the term “distal” refers to the portion of the device or component thereof that is farthest from the clinician.

Referring now to FIG. 1, an exemplary embodiment of a surgical instrument 1 is provided in accordance with present disclosure and includes a handle 10, a stitching adaptor 20, and a stitching loading unit 30. The stitching loading unit 30 is configured to provide a line of stitches along the length of a jaw assembly as will be discussed in detail below. The handle 10 is a powered handle with one or more drive shafts (not shown) that rotate independently of one another. An exemplary embodiment of such a powered handle is disclosed in commonly owned and co-pending U.S. patent application Ser. No. 13/484,975 filed May 31, 2012, and now published as U.S. Patent Publication No. 2012/0253329 on Oct. 4, 2012, the contents of which are incorporated herein by reference in its entirety. It is also contemplated that the handle 10 may be a manually driven handle with one or more output shafts.

The stitching adaptor 20 converts rotary motion of the drive shafts of the handle 10 into linear motion of selected drive bars to manipulate the stitching loading unit 30 as detailed below. The stitching adaptor 20 may include one or more gear trains (not shown) and one or more cams to convert the rotary motion of the drive shafts of the handle 10 into linear motion of the drive bars. An exemplary embodiment of such a stitching adaptor 20 is disclosed in commonly owned and co-pending U.S. patent application Ser. No. 14/279,928, filed May 16, 2014, the contents of which are incorporated herein by reference in its entirety.

With reference to FIGS. 2-4, the stitching loading unit 30 includes an outer tube 32, a jaw assembly 34, and an inner housing 62. A proximal end of the stitching loading unit 30 forms a connector 33 that engages the stitching adaptor 20 to secure the stitching loading unit 30 to the stitching adaptor 20.

The jaw assembly 34 includes a first or upper jaw member 36 and a second or lower jaw member 38. The upper and lower jaw members 36, 38 are moveable relative to one another between an open configuration (FIG. 3) and a closed or clamped configuration (FIG. 32). The upper jaw member 36 defines a longitudinal knife slot 96a disposed along a longitudinal axis of the upper jaw member 36. The lower jaw member 38 defines a longitudinal knife slot 96b disposed along a longitudinal axis of the lower jaw member 38. Each of the knife slots 96a, 96b extends through an inner or tissue contacting surface of a respective one of the jaw members 36, 38 and an outer surface of a respective one of the jaw members 36, 38. Each of the knife slots 96a, 96b extends along the longitudinal axis of a respective one of the jaw members 36, 38 from a proximal end thereof to a point adjacent a distal end of the respective jaw member 36, 38. The outer surface of each of the jaw members 36, 38 defines a longitudinal beam groove 98 for receiving an upper or lower flange 97 of an I-beam 94 (FIG. 33) as detailed below. The beam grooves 98 are disposed about the knife slots 96a, 96b and extend from the proximal end of each of the jaw members 36, 38 to the distal end of the knife slots 96a, 96b.

Each of the jaw members 36, 38 further defines longitudinal needle slots 39. The needle slots 39 are disposed in pairs on opposite sides of the knife slots 96a, 96b. The needle slots 39 of the lower jaw member 38 oppose the needle slots (not shown) of the upper jaw member 36. The distal end of each of the jaw members 36, 38 includes a blunt tip 37 and angled guide surface 37a which are configured to atraumatically contact and guide tissue between the jaw members 36, 38.

The inner housing 62 is generally cylindrical and is disposed within the outer tube 32. The inner housing 62 may include an upper segment 62a and a lower segment 62b which are secured together using known fastening techniques (e.g., welding, gluing, etc.). The inner housing 62 slidably receives a drive bar assembly 40 and an extension rod assembly 70.

Referring to FIGS. 5-14, the drive bar assembly 40 includes upper carriage drive bars 41 (FIG. 7), upper cradle drive bars 42 (FIG. 7), lower carriage drive bars 43 (FIG. 10), and lower cradle drive bars 44 (FIG. 10). A stitching assembly 80 (FIG. 6) is supported on a distal end of the drive bar assembly 80 and includes upper carriages 44, upper cradles 45, lower carriages 46, and lower cradles 47. Each of the drive bars 41-44 translate longitudinally in a stepwise manner (i.e., in a series of distinct steps) within the inner housing 62 to actuate the upper carriages 44, upper cradles 45, lower carriages 46, and lower cradles 47 as detailed below.

Each carriage drive bar 41, 43 is positioned adjacent to and flanked by one of the cradle drive bars 42, 44 (FIGS. 9 and 10). A distal end of each of the upper carriage drive bars 41 is connected, either rigidly or releasably, to one of the upper carriages 45 such that longitudinal translation of a drive bar 41 effects longitudinal translation of the upper carriage 45 (FIG. 7). Similarly, a distal end of each of the lower carriage drive bars 43 is connected to one of the lower carriages 47 such that longitudinal translation of a drive bar 41 effects longitudinal translation of the lower carriage 47. In embodiments, the distal end of each of the upper carriage

drive bars 41 is integrally formed with one of the upper carriages 45 and the distal end of each of the lower carriage drive bars 43 is integrally formed with one of the lower carriages 47. The carriage drive bars 41, 43 may be connected to corresponding carriages 45, 47 in a rigid or releasable manner, for example integrally formed, snap fit, through glue, welding, molding, or via any variety of fasteners, or any other technique known to those of skill in the art.

The proximal ends 41a of the upper carriage drive bars 41 are connected to one another and the proximal ends 42a of each of the upper cradle drive bars 42 are connected to one another (e.g., by welding or gluing) (FIG. 7). Similarly, the proximal ends 43a (FIG. 14) of each of the lower carriage drive bars 43 are connected to one another and the proximal ends 44a (FIG. 14) of each of the lower cradle drive bars 44 are connected to one another. The proximal ends 41a, 42a, 43a, 44a may be connected to corresponding proximal ends 41a, 42a, 43a, 44a in a rigid or releasable manner, for example integrally formed, snap fit, through glue, welding, molding, or via any variety of fasteners, or any other technique known to those of skill in the art.

The proximal ends 42a of the upper cradle drive bars 42 are positioned distal to the proximal ends 41a of the upper carriage drive bars 41 such that when the upper carriage drive bars 41 are advanced, the proximal ends 41a of the upper carriage drive bars 41 engage the proximal ends 42a of the upper cradle drive bars 42 to advance the upper cradle drive bars 42. Similarly, the proximal ends 44a of the lower cradle drive bars 44 are positioned distal to the proximal ends 43a of the lower carriage drive bars 43 such that when the lower carriage drive bars 43 are advanced, the proximal ends 43a of the lower carriage drive bars 43 engage the proximal ends 44a of the lower cradle drive bars 44 to advance the lower cradle drive bars 44. As shown in FIG. 7, the proximal ends 42a of the upper cradle drive bars 42 may be positioned over the upper carriage drive bars 41. Similarly, the proximal ends 44a of the lower cradle drive bars 44 may be positioned over the lower carriage drive bars 43.

As shown in FIGS. 8 and 9, the upper carriage drive bars 41 are connected to the knife drive member 95 such that longitudinal translation of the upper carriage drive bars 41 effects longitudinal translation of the knife drive member 95. Alternatively, it is contemplated that the lower carriage drive bars 43 may be connected to the knife drive member 95 such longitudinal translation of the lower carriage drive bars 43 effects longitudinal translation of member 95. The carriage drive bars 41, 43 may be connected to the knife drive member 95 in a rigid or releasable manner, for example integrally formed, snap fit, through glue, welding, molding, or via any variety of fasteners, or any other technique known to those of skill in the art.

The proximal ends 41a of the upper carriage drive bars 41 are connected to an upper carriage drive arm 41b and the proximal ends 42a of the upper cradle drive bars 42 are connected to an upper cradle drive arm 42b (FIG. 9). For example, the upper carriage drive arm 41b may be integrally formed with a proximal end 41a of one of the upper carriage drive bars 41 and the upper cradle drive arm 42b may be integrally formed with the proximal end 42a of one of the upper cradle drive arms 42b. Alternatively, the upper drive arms 41b, 42b may be welded or glued to a respective one of the upper drive bars 41, 42. Similarly, the proximal ends 43a of the lower carriage drive bars 43 are connected to a lower carriage drive arm 43b and the proximal ends 44a of the lower cradle drive bars 44 are connected to a lower cradle drive arm 44b (FIG. 14). The proximal ends 41a, 42a,

43a, 44a of the drive bars 41, 42, 43, 44 may be connected to corresponding drive arms 41b, 42b, 43b, 44b in a rigid or releasable manner, for example integrally formed, snap fit, through glue, welding, molding, or via any variety of fasteners, or any other technique known to those of skill in the art.

With particular reference to FIGS. 10-14, the extension rod assembly 70 includes an upper carriage extension rod 72, an upper cradle extension rod 74, a lower carriage extension rod 76, and a lower cradle extension rod 78. The distal portion of each of the extension rods 72, 74, 76, 78 is engagable with includes an engagement mechanism, such as notch 72a, 74a, 76a, 78a, configured to engage a respective one of the drive arms 41b, 42b, 43b, 44b such that movement, for example longitudinal translation, of the extension rods 72, 74, 76, 78 effects movement, for example longitudinal translation, of each of the drive bars 41, 42, 43, 44, respectively. For example, as shown in FIG. 12, the notch 72a in the distal portion of the upper cradle extension rod 72 engages the upper carriage drive arm 41a to axially fix upper cradle extension rod 72 to the upper carriage drive bar 41. The proximal end of each of the extension rods 72, 74, 76, 78 includes an extension wing 72b, 74b, 76b, 78b (FIG. 10) positioned proximal to the proximal end of the outer tube 32 of loading unit 30 (FIG. 1) adjacent the connector 33. The connector 33 is configured to engage the adaptor 20 such that the adaptor 20 can manipulate the extension wings 72b, 74b, 76b, 78b to operate the loading unit 30. It is contemplated that the connector 33 may engage a handle or robotic controller which is configured to manipulate the extension wings 72b, 74b, 76b, 78b to operate the loading unit 30.

When the extension rod assembly 70 is assembled within the loading unit 30, the extension rods 72, 74, 76, 78 are slidably disposed within the inner housing 62 of the loading unit 30. The extension wings or tabs 72b, 74b, 76b, 78b of the carriage extension rods 72, 74, 76, 78 extend beyond the outer surface of the inner housing 62 (FIG. 13) to facilitate engagement by the adaptor 20 or other controller. It is also contemplated that the loading unit 30 may engage with the adaptor 20 in any manner known to those of skill in the art. For example, the loading unit 30 may engage with the adaptor 20 by a bayonet-type connection, a J-hook type connection, a screw type connection, a spring-detent connection, or any combination thereof. Examples of such connections are disclosed in U.S. patent application Ser. No. 14/279,928, filed May 16, 2014, and U.S. Pat. No. 7,308,998, the contents of each are incorporated herein by reference in its entirety.

Referring also to FIG. 15, the knife assembly 90 includes an I-beam 94 and a knife drive member 95. The I-beam 94 has a vertical strut 97a defining a knife 92, and upper and lower flanges 97 interconnected by the vertical strut 97a. The knife drive member 95 is coupled to a proximal portion of the I-beam 94 to advance and retract the I-beam 94 as detailed below. As detailed above, the knife drive member 95 is connected to the upper carriage drive bars 41 such that the knife drive member 95 is moved, such as advanced and retracted, in response to movement, such as advancement and retraction, of the upper carriage drive bars 41.

Referring to FIGS. 16 and 17, the stitching loading unit 30 includes an articulation assembly 50 that includes an articulation member 52, a mounting member 53, an articulation pivot 54, and an articulation pin 56. The articulation assembly 50 is configured to articulate the jaw assembly 34 about an axis perpendicular to a longitudinal axis of the loading unit 30 between a non-articulated configuration (FIG. 16) and an articulated configuration (FIG. 17). The articulation

member 52 is slidably disposed within the inner housing 62 and outer tube 32. An articulation bar arm 52a is positioned at the proximal end of the articulation member 52 and is engaged by the adaptor 20 to facilitate longitudinal translation of the articulation member 52 upon actuation of the adaptor 20. The distal end of the articulation member 52 includes an opening 52b (FIG. 4) that receives the articulation pin 56 (FIG. 2). The articulation pin 56 passes through the opening 52b into the mounting member 53. The mounting member 53 is secured to the proximal end of the jaw assembly 34 and is pivotally connected to the inner housing 62 by the articulation pivot 54. As the articulation member 52 is advanced within the inner housing 62, the articulation pin 56, which is offset from the longitudinal axis of the jaw member assembly 34 and articulation pivot 54, pivots mounting member 53 to articulate the jaw assembly 34 (FIG. 28). It is understood that as the articulation member 52 is retracted, the articulation pin 56 will pivot the mounting member 53 in the opposite direction to pivot the jaw assembly 34 in the opposite direction. Each of the carriage drive bars 41, 43, the cradle drive bars 42, 44, and the knife drive member 95 is flexible to facilitate actuation of the loading unit 30 when the jaw assembly 34 is articulated.

Referring now to FIGS. 18-22, operation of the stitching assembly 80 is described in accordance with the present disclosure with an exemplary upper cradle 46 and an exemplary upper carriage 45. As illustrated, an upper carriage drive bar 41 is connected to the upper carriage 45 and an upper cradle drive bar 42 is connected to the upper cradle 46.

Each upper carriage 45 includes a pair of distally located, spaced sidewalls 45a. Each of the sidewalls 45a defines an at least partially curved or arced cam slot 82. The upper cradle 46 includes curved or arced cams 83 which protrude from each side of the upper cradle 46. The upper cradle 46 defines suture passages 63 (FIG. 20) which extend through the upper cradle 46. A hollow curved or arced needle 81 is secured to the upper cradle 46 adjacent each suture passage 63 such that a suture 61 (FIG. 2) may pass through the suture passage 63 and out a distal end of the needle 81 as detailed below. The arc of the cam slot 82 is substantially similar to the arc of the needles 81. Each cam 83 of the upper cradle 46 is received within a respective cam slot 82. A distal end of the upper carriage 45 defines plows 49. One plow 49 is aligned with a distal end of each of the needles 81. As shown, each cradle 46 may support a pair of needles 81 with a pair of sutures 61 associated with each pair of needles 81 as detailed below.

The distal end of the upper cradle drive bar 42 includes a cradle drive finger 84 which is operatively associated with the upper cradle 46. The cradle drive finger 84 translates the upper cradle 46 between a retracted configuration (FIGS. 18 and 19) and an advanced configuration (FIGS. 21 and 22). As shown in FIG. 19, the distal end of the cradle drive finger 84 is secured to an upper surface of the upper cradle 46. As the cradle drive bar 42 is advanced to advance the cradle drive finger 84 the cam 83 of the cradle 46 is advanced through the arced cam slot 82. To accommodate the movement of the cradle 46, a portion of the cradle drive finger 84 is curved or flexible to bend as the upper cradle 46 moves through a curved or arched path defined by the arced cam slot 82. When the upper cradle 46 is advanced distally towards the advanced configuration, the cams 83 of the upper cradle 46 translate within the cam slots 82 of the upper carriage 45 to advance the needles 81 along an arced path. As the needles 81 are advanced in relation to the upper carriage 45 which is held stationary as the upper cradle 46 is advanced, the body of each needle 81 tracks the distal end

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of the needle **81** such that the body of the needle **81** passes through a hole in tissue created by the distal end of the needle **81**. When the needles **81** are retracted in response to retraction of the cradle drive bar **42**, the body of each needle **81** passes back through the hole in the tissue such that the distal end of the needle **81** is withdrawn from the tissue. It will be understood, that the lower carriages **47** and lower cradles **48** are manipulated in a similar manner to the upper carriage **45** and the upper cradle **46** described above.

FIGS. **23** and **24** illustrate another embodiment of the presently disclosed cradle drive bar **42'** and cradle **46**. As illustrated the cradle drive bar **41'** includes a cradle drive finger **84'** having a toothed rack **85'**. The cradle **46'** supports a pinion **86'** which meshes with the toothed rack **85'**. The cradle drive finger **84'** is substantially rigid such that as the cradle drive finger **84'** is longitudinally translated as a portion of the toothed rack **85'** remains engaged with the pinion **86'** of the cradle **46'** to transition the cradle **46'** between the retracted and advanced configurations. It is noted that the cradle **46'** is supported by the carriage **45**.

With reference to FIGS. **4** and **25-28**, the stitching loading unit **30** includes a suture storage and delivery assembly **60** disposed generally between the outer tube **32** and inner housing **62**. The suture storage and delivery assembly **60** includes sutures **61** and a suture tensioner **68**. The inner housing **62** defines suture recesses **64** which are separated by annular rings **64a**. Portions of sutures **61** are wound around the inner housing **62** within the suture recesses **64**. The sutures **61** associated with each pair of needles **81** of a respective cradle **46**, **48** are stored in pairs in each suture recess **64**. The inner housing **62** also defines conduit grooves **66** (FIG. **4**) which extend between the suture tensioner **68** and each of the suture recesses **64**. A conduit **65** is disposed within each of the conduit grooves **66**. A length of the sutures **61** is wound around the inner housing **62** within a suture recess **64**, along the conduits **65** and through the suture tensioner **68**. The suture tensioner **68** includes tensioning fingers **68a** (FIG. **27**) that engage the sutures **61** to prevent lengths of sutures **61** from inadvertently being drawn through the suture tensioner **68**. In addition, the suture tensioner **68** permits stitch loops to be formed as detailed below. The sutures **61** are fed from the suture tensioner **68**, through the suture passages **63** of cradle **46**, **48**, and through needles **81**. The conduits **65** prevent interference between the portion of the sutures **61** wound about the inner housing **62** and the portion of the suture **61** extending through the conduit grooves **65**.

When the cradles (e.g., lower cradle **48**) are in the retracted position (FIG. **26**), the needles **81** associated with the cradle are recessed within the needle slots **39** of a respective jaw member (e.g., lower jaw member **38**) beneath a tissue engaging surface **100** of a respective jaw member **36**, **38**. The sutures **61** extend from the distal end of each needle **81** with a portion positioned along an outer surface of the needles **81**. When the needles **81** are advanced from the retracted position to the advanced position (FIG. **25**), the needles **81** extend from the needle slots **39** across the tissue engaging surface **100** of the respective jaw member **36**, **38** (e.g., lower jaw member **38**). As the needles **81** are moved from the retracted position toward the advanced position, a portion of the suture **61** is trapped between the outer surface of the needle **81** and the plow **49** such that as the needle **81** moves an additional portion of sutures **61** are drawn through the suture tensioner **68**. Then, as the needles **81** are returned back to the retracted position within the needle slots **39**, a loop is formed from a portion of the sutures **61** as detailed below.

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Referring to FIGS. **29-38**, the operation of the stitching loading unit **30** is detailed in accordance with the present disclosure. In a fully retracted position of the drive bar assembly **40** (FIGS. **29-31**) the upper and lower jaws **36**, **38** are in an open configuration, the upper and lower cradles **46**, **48** are in the retracted position, and the I-beam **94** is in its proximal-most position. The proximal end of the beam grooves **98** include ramps **99** (FIG. **31**). In the proximal-most position of the I-beam **94**, the flanges **97** of the I-beam **94** are positioned proximal to the ramps **99** of the beam grooves **98**. One of the upper and lower jaw members **36**, **38** may include a shield **31** (FIG. **29**) to prevent premature engagement of tissue with the knife **92**.

With tissue (not shown) positioned between the upper and lower jaw members **36**, **38**, the upper carriage drive bars **41** (FIG. **11**) can be longitudinally advanced within the jaw assembly **34** to advance the knife drive member **95**. As discussed above, the upper carriage drive bars **41** are engaged with the upper cradle drive bars **42** such that when the upper carriage drive bars **41** are advanced the upper cradle drive bars **42** are also advanced. As the knife drive member **95** is advanced, the knife drive member **95** advances the I-beam **94** to advance the flanges **97** along the beam grooves **98** of the upper and lower jaw members **36**, **38** as shown in FIGS. **32** and **33**. As the flanges **97** advance into the beam grooves **98**, the flanges **97** of the I-beam **94** engage ramps **99** to cam the jaw members **36**, **38** to the clamped configuration.

After the upper and lower jaw members **36**, **38** are in the clamped configuration, the drive bar assembly **40** (FIG. **10**) can be advanced further to translate the carriages **45**, **47** and the cradles **46**, **48** through the jaw assembly to create stitches with the sutures **61** in tissue clamped between the jaw members **36**, **38**. The carriages **45**, **47** and cradles **46**, **48** advance through the jaw assembly in a stepped manner. For example, the carriage **45** and the cradle **46** are advanced together (a first step) to a first suture location. Next, the cradle **46** is advanced and retracted relative to the carriage **45** to move a needle **81** through tissue to apply a suture loop to tissue. Then the carriage **45** and the cradle **46** are advanced together to a second suture location as detailed below. This process is repeated to form suture loops along the length of the jaw assembly **34**.

Referring to FIG. **34**, the upper carriage **45** is advanced, which also advances the upper cradle **46**, to a position within the jaw assembly **34**. Next, with the upper carriage **45** longitudinally fixed, the upper cradle **46** is advanced to extend needle **81a** from the needle slot **39a** of the upper jaw member **36**, through tissue clamped within the jaw assembly **34**, and into the needle slot **39b** of the lower jaw member **38**. The suture **61a**, which passes through needle **81a**, is pinched between the plow **49a** and the outer surface of needle **81a** as the needle **81a** is moved such that a length of suture **61a** is drawn through the suture tensioner (FIG. **27**). As the needle **81** returns to its retracted position, the length of suture **61a** forms a first stitch loop **161** (FIG. **35**) on the lower side of the tissue clamped within the jaw assembly **34** and adjacent the lower jaw member **38**. It is contemplated that a portion of the first stitch loop **161** may be disposed within the needle slot **39b** of the lower jaw member **38**.

With reference to FIG. **35**, when the first stitch loop **161** is formed, the upper cradle **46** is returned to the retracted position within the needle slot **39a** of the upper jaw member **36** leaving the first stitch loop **161** on the lower side of tissue clamped within the jaw assembly **34** and adjacent the lower jaw member **38**. Next, the lower carriage **47** and the lower



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cradle **48** are advanced to locate the distal end of the needle **81b** of the lower cradle **48** in a position to pass through the first stitch loop **161**.

Referring to FIG. **36**, with the lower carriage **47** longitudinally fixed, the lower cradle **48** is advanced to extend the needle **81b** from the needle slot **39b** of the lower jaw member **38**, through the first stitch loop **161**, through tissue clamped within the jaw assembly, and into the needle slot **39a** of the upper jaw member **36**. The suture **61b**, which passes through needle **81b**, is also pinched between the plow **49b** and the outer surface of the needle **81b** as the needle **81b** is extended to draw a length of suture **61b** through the suture tensioner (FIG. **27**). The length of suture **61b** forms a second stitch loop **162** on the upper side of tissue clamped within the jaw assembly **34** distal to the first stitch loop **161** and adjacent the upper jaw member **36**.

With reference to FIG. **37**, when the second stitch loop **162** is formed, the lower cradle **48** is returned to the retracted position within the lower jaw member **38** leaving the second stitch loop **162** on the upper side of tissue clamped within the jaw assembly **34** adjacent the upper jaw member **36**. The upper carriage **45** is advanced within the jaw assembly **34** (a second step) to also advance the upper cradle **46** to locate the distal end of needle **81a** of the upper cradle **46** in a position to pass through the second stitch loop **162**. As the upper carriage **45** is advanced, the knife **92** is advanced to sever tissue clamped within the jaw assembly **34**. It will be appreciated that to reduce bleeding, the knife **92** trails the newly formed stitch loops (e.g., stitch loops **161**, **162**) by at least one stitch loop.

Referring to FIG. **38**, with the upper carriage **45** longitudinally fixed, the upper cradle **46** is advanced to extend needle **81a** from the needle slot **39a** of the upper jaw member **36**, through the second stitch loop **162**, through tissue clamped within the jaw assembly **34**, and into the needle slot **39b** of the lower jaw member **38**. As discussed above, the suture **61a** is pinched between the plow **49a** and the outer surface of needle **81a** as the needle **81a** is extended to tension the first stitch loop **161** on the second stitch loop **162** and to draw an additional length of suture **61a** through the suture tensioner **68** (FIG. **27**). The additional length of the suture **61a** forms a third stitch loop **163** on the lower side of tissue clamped within the jaw assembly **34**. The tensioned stitch loops form stitches.

This process is repeated to form additional stitches until the carriages **45**, **47** reach the end of the jaw members **36**, **38** or until a desired portion of tissue is stitched and cut (e.g., a body lumen is sutured and dissected). To open the jaw members **36**, **38**, the drive bar assembly **40** is returned to the fully retracted position to withdraw the flanges **97** of the I-beam **94** from the beam grooves **98** releasing the jaw members **36**, **38** from the clamped configuration. The suture tensioner **68** maintains tension in the sutures **61** to continuously stitch an additional portion of tissue clamped within the jaw assembly **34**. When the desired portion of tissue is stitched and cut, the excess of sutures **61a**, **61b** is trimmed.

If additional tissue stitching and cutting is required, the jaw assembly **34** is advanced over additional tissue and the process is repeated until the desired portion of tissue is stitched and cut.

It is contemplated that stitching loading unit **30** may define openings in the outer tube **32** proximal to the suture tensioner **68** permitting lengths of the sutures **61** to be stored external to the stitching loading unit **30**. It will be understood that storing lengths of the sutures **61** external to the stitching loading unit **30** may permit the stitching loading unit **30** to be used indefinitely.

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Although the jaw members **36**, **38** of the jaw assembly **34** are illustrated as being substantially linear, it is contemplated that jaw members **36**, **38** of jaw assembly **34** may be curved along a length thereof. An exemplary embodiment of such a curved jaw assembly is disclosed in commonly owned U.S. Pat. No. 7,988,028, the contents of which are incorporated herein by reference in its entirety.

While several embodiments of the disclosure have been shown in the drawings, it is not intended that the disclosure be limited thereto, as it is intended that the disclosure be as broad in scope as the art will allow and that the specification be read likewise. Any combination of the above embodiments is also envisioned and is within the scope of the appended claims. Therefore, the above description should not be construed as limiting, but merely as exemplifications of particular embodiments. Those skilled in the art will envision other modifications within the scope and spirit of the claims appended hereto.

What is claimed:

1. A stitching assembly comprising:

an upper cradle;

an upper carriage configured to support the upper cradle for movement along a curved path between an advanced position and a retracted position relative to the upper carriage;

an upper needle supported by and extending distally from the upper cradle;

a first suture supported by the upper needle, the upper cradle and the upper carriage being configured to draw the first suture through tissue when the upper cradle moves towards the advanced position and configured to form a first stitch loop in the first suture when the upper cradle is moved from the advanced position towards the retracted position;

a lower cradle;

a lower carriage configured to support the lower cradle for movement along a curved path between an advanced position and a retracted position relative to the lower carriage;

a lower needle supported by and extending distally from the lower cradle; and

a second suture supported by the lower needle, the lower cradle and the lower carriage being configured to draw the second suture through tissue and the first stitch loop when the lower cradle moves towards the advanced position and configured to form a second stitch loop in the second suture when the lower cradle is moved from the advanced position towards the retracted position.

2. The stitching assembly of claim 1, wherein the upper needle includes an outer surface and a distal end and the upper carriage includes an upper plow positioned adjacent the distal end of the upper needle, the upper plow of the upper carriage and the outer surface of the upper needle being configured to capture a portion of the first suture therebetween as the upper cradle is moved towards the advanced position, and wherein the lower needle includes an outer surface and a distal end and the lower carriage includes a lower plow positioned adjacent the distal end of the lower needle, the lower plow of the lower carriage and the outer surface of the lower needle being configured to capture a portion of the second suture therebetween as the lower cradle is moved towards the advanced position.

3. The stitching assembly of claim 2, wherein the upper carriage has a sidewall defining a cam slot and the upper cradle includes a sidewall including a cam, the cam of the upper cradle being received within the cam slot of the upper carriage.

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4. The stitching assembly of claim 3, wherein the upper needle is curved.

5. The stitching assembly of claim 4, wherein the cam slot of the upper carriage is curved and defines the curved path of the upper cradle.

6. The stitching assembly of claim 5, wherein the curved path of the upper cradle has a curvature that corresponds to a curvature of the curved upper needle.

7. A stitching loading unit comprising:

an inner housing having proximal and distal ends;

a jaw member assembly positioned at the distal end of the inner housing, the jaw member assembly including first and second jaw members moveable relative to one another between open and clamped positions, each of the first and second jaw members defining a longitudinal needle slot positioned parallel to the longitudinal axis of the jaw member; and

a stitching assembly operatively associated with the jaw member assembly, the stitching assembly including:

an upper cradle;

an upper carriage configured to support the upper cradle for movement along a curved path between an advanced position and a retracted position relative to the upper carriage;

an upper needle supported by and extending distally from the upper cradle;

a first suture supported by the upper needle, the upper cradle being moveable in relation to the upper carriage to advance the upper needle from the needle slot of the first jaw member toward the needle slot of the second jaw member and to retract the upper needle from the needle slot of the second jaw member back within the needle slot of the first jaw member, wherein the upper cradle and the upper carriage are configured to draw the first suture through tissue when the upper cradle moves towards the advanced position and configured to form a first stitch loop in the first suture when the upper cradle is moved from the advanced position towards the retracted position;

a lower cradle;

a lower carriage configured to support the lower cradle for movement along a curved path between an advanced position and a retracted position relative to the lower carriage;

a lower needle supported by and extending distally from the lower cradle; and

a second suture supported by the lower needle, the lower cradle being movable in relation to the lower carriage to advance the lower needle from the needle slot of the second jaw member toward the needle slot of the first jaw member and to retract the lower needle from the needle slot of the first jaw member and back within the needle slot of the second jaw member, wherein the lower cradle and the lower carriage are configured to draw the second suture through tissue and the first stitch loop when the lower cradle moves towards the advanced position and configured to form a second stitch loop in the second suture when the lower cradle is moved from the advanced position towards the retracted position.

8. The stitching assembly of claim 7, wherein the upper needle includes an outer surface and a distal end and the upper carriage includes an upper plow positioned adjacent the distal end of the upper needle, the upper plow of the carriage and the outer surface of the upper needle being configured to capture a portion of the first suture therebe-

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tween as the upper cradle is moved towards the advanced position, and wherein the lower needle includes an outer surface and a distal end, the lower carriage includes a lower plow positioned adjacent the distal end of the lower needle and the lower plow of the carriage and the outer surface of the lower needle being configured to capture a portion of the second suture therebetween as the lower cradle is moved towards the advanced position.

9. The stitching loading unit of claim 8 further comprising a suture storage and delivery assembly having:

a suture tensioner;

a first suture recess defined by and along a length of the inner housing proximal to the suture tensioner;

a second suture recess defined by and along a length of the inner housing proximal to the first suture recess;

a groove defined in the inner housing through the first suture recess and into the second suture recess;

a conduit disposed within the groove;

a portion of the first suture wound around the inner housing in the first suture recess, passes through the suture tensioner, and passes through the upper needle; and

a portion of the second suture wound around the inner housing in the second suture recess, passes through the conduit, passes through the suture tensioner, and passes through the lower needle.

10. The stitching loading unit of claim 8 further comprising a drive bar assembly disposed within the inner housing, the drive bar assembly having:

an upper carriage drive bar including a distal end connected to the upper carriage to move the upper carriage within the upper jaw member;

an upper cradle drive bar including a distal end operatively associated with the upper cradle to move the upper cradle between the retracted and advanced positions;

a lower carriage drive bar including a distal end connected to the lower carriage to move the lower carriage within the lower jaw member; and

a lower cradle drive bar including a distal end operatively associated with the lower cradle to move the lower cradle between the retracted and advanced positions.

11. The stitching loading unit of claim 10, wherein a proximal end of the upper cradle drive bar is disposed over the upper carriage drive bar distal to a proximal end of the upper carriage drive bar such that the upper cradle is advanced with the upper carriage and wherein a proximal end of the lower cradle drive bar is disposed over the lower carriage drive bar distal to a proximal end of the lower carriage drive bar such that the lower cradle is advanced with the lower carriage.

12. The stitching loading unit of claim 10, wherein the distal end of the upper cradle drive bar includes a cradle drive finger operatively associated with the upper cradle.

13. The stitching loading unit of claim 12, wherein the cradle drive finger is flexible and a distal end of the cradle drive finger is fixed to a surface of the upper cradle such that when the cradle is in the advanced position the cradle drive finger forms an arc with a surface of the upper cradle.

14. The stitching loading unit of claim 12, wherein the cradle drive finger is substantially rigid and includes a toothed rack and a surface of the upper cradle includes a pinion, the toothed rack engaging the pinion to move the cradle between the retracted and advanced positions.

15. The stitching loading unit of claim 10 further comprising an extension rod assembly disposed within the inner housing, the extension rod assembly having:

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an upper carriage extension rod including a distal end operatively associated with the upper carriage drive bar to longitudinally translate the upper carriage drive bar; an upper cradle extension rod including a distal end operatively associated with the upper cradle drive bar to longitudinally translate the upper cradle drive bar; 5  
a lower carriage extension rod including a distal end operatively associated with the lower carriage drive bar to longitudinally translate the lower carriage drive bar; and 10  
a lower cradle extension rod including a distal end operatively associated with the lower cradle drive bar to longitudinally translate the lower cradle drive bar.

**16.** The stitching loading unit of claim **10** further comprising a knife assembly, the knife assembly having: 15  
an I-beam positioned within and longitudinally translatable within a knife slot, the knife slot defined about the longitudinal axis of each of the first and second jaw members, the knife slot extending from the proximal end of each of the first and second jaw members towards a distal end of each of the first and second jaw members; and 20  
a knife defined by the I-beam.

**17.** The stitching loading unit of claim **16**, wherein the drive bar assembly includes a knife drive bar having a proximal end connected to the upper carriage drive bar and a distal end operatively associated with the I-beam such that the I-beam is advanced with the upper carriage drive bar. 25

**18.** The stitching loading unit of claim **16**, wherein first and second jaw members each define a beam groove in an outer surface thereof and the I-beam includes upper and lower flanges integrally formed on upper and lower surfaces thereof, the upper and lower flanges received within the beam grooves of the first and second jaw members respectively to urge the jaw members towards the clamped position as the I-beam is advanced through the knife slot. 30 35

**19.** The stitching loading unit of claim **10** further comprising an articulation assembly having: 40  
an articulation joint positioned between a proximal end of the jaw member assembly and a distal end of the inner housing; 45  
an articulation pivot passing through the articulation joint, the articulation pivot orthogonal to and passing through the longitudinal axis of the first and second jaw members when the jaw members are in the clamped position;

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an articulation rod disposed within the inner housing including a proximal end; and

an articulation pin passes through the proximal end of the articulation rod and the articulation joint, the articulation pin parallel to the articulation pivot, the articulation joint offset from the articulation pivot such that when the articulation rod is longitudinally translated the jaw member assembly articulates relative to the outer tube about the articulation pivot.

**20.** A stitching assembly comprising:

a first jaw member having a proximal end and distal end; a second jaw member having a proximal end and a distal end;

a first needle moveable in a stepwise manner from the proximal end of the first jaw member to the distal end, the first needle being moveable from a retracted position, wherein the first needle is disposed within the first jaw member, to an advanced position, wherein the first needle is extended towards the second jaw member from the first jaw member;

a first suture associated with the first needle;

a second needle moveable in a stepwise manner from the proximal end of the second jaw member to the distal end, the second needle being moveable from a retracted position, wherein the second needle is disposed within the second jaw member, to an advanced position, wherein the second needle is extended towards the first jaw member from the second jaw member; and

a second suture associated with the second needle;

a first drive bar configured to, at each step of movement of the first needle, move the first needle from the retracted position to the advanced position and to return the first needle to the retracted position to form a first suture loop in the first suture through tissue and adjacent the second jaw member; and

a second drive bar configured to at each step of movement of the second needle, move the second needle from the retracted position to the advanced position through the first suture loop and to return the second needle to the retracted position to form a second suture loop in the second suture through tissue and adjacent the first jaw member.

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